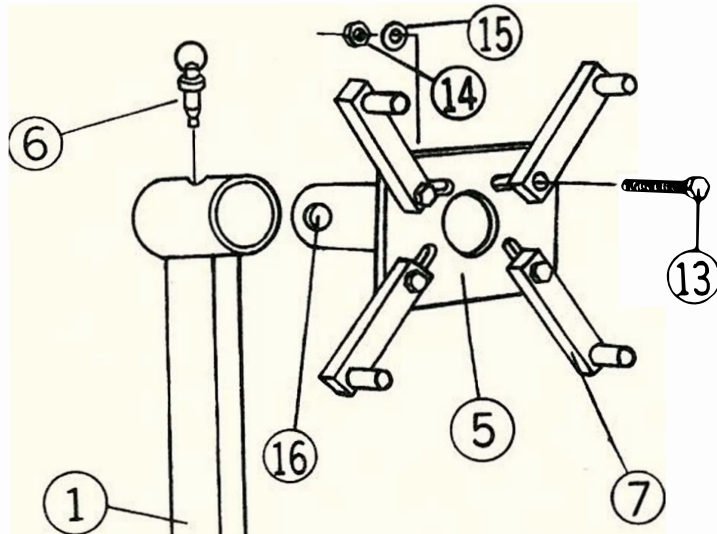
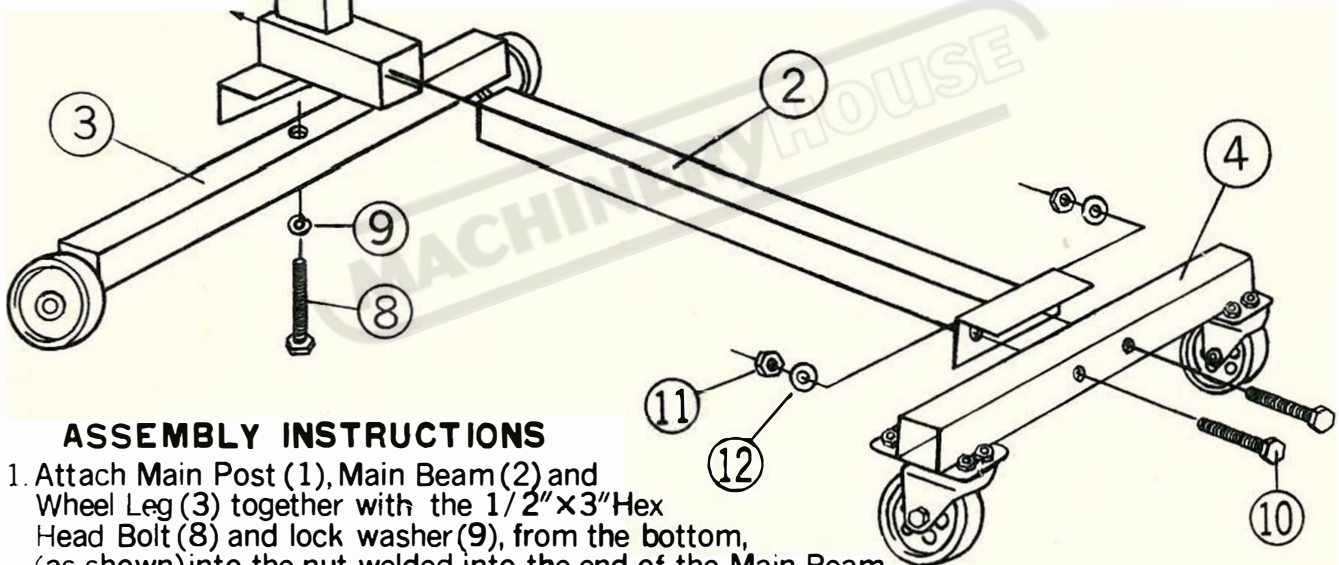


# HEAVY DUTY ENGINE STAND



1. Main Post
2. Main Beam
3. Wheel Leg
4. Caster Leg
5. Engine Mounting Plate
6. Lock Pin
7. Mounting Arms (4)
8. 1/2" x 3" Hex Head Bolt
9. 1/2" Lock Washer
10. 3/8" x 2-1/2" Hex Head Bolt (2)
11. 3/8" Hex Nut (2)
12. 3/8" Flat Washer (2)
13. 1/2" x 2-1/4" Hex Head Bolts (4)
14. 1/2" Hex Nuts (4)
15. 1/2" Flat Washer (4)
16. Handle Hole



## ASSEMBLY INSTRUCTIONS

1. Attach Main Post (1), Main Beam (2) and Wheel Leg (3) together with the 1/2" x 3" Hex Head Bolt (8) and lock washer (9), from the bottom, (as shown) into the nut welded into the end of the Main Beam.
2. Put Main Beam (2) on Caster Leg (4) and secure with 3/8" x 2-1/2" Hex Head Bolts (10), washers and nuts (11 & 12).
3. Slide Engine Mounting Plate assembly (5) into collar at top of Main Post (1) align holes and slide in Lock Pin (6).
4. Attach Mounting Arms (7) to Motor Mount Plate (5) with 1/2" x 2-1/4" Hex head Bolts (13), washers and nuts (14 & 15) as shown. Mounting Arms can be adjusted to most engines.

**BE SURE TO TIGHTEN ALL BOLTS SECURELY**

## CAUTION

- READ INSTRUCTIONS CAREFULLY BEFORE USE. INSPECT STAND BEFORE EACH USE. CHECK FOR DAMAGED WELDS AND BE SURE ALL FASTENERS ARE SECURE.
- ALWAYS WORK ON A SOLID LEVEL SURFACE.
- ALWAYS LOCK MOUNTING PLATE IN POSITION BEFORE APPLYING LOAD TO THE ENGINE STAND.
- NEVER ROLL ENGINE STAND ACROSS A SURFACE WITH CRACKS, HOLES OR OTHER OBSTACLES WHICH MIGHT IMPEDE MOVEMENT OF WHEELS.
- NEVER WORK UNDER AN ENGINE MOUNTED ON THIS STAND.
- NEVER EXCEED THE ENGINE STAND RATED CAPACITY.
- FAILURE TO COMPLY WITH ANY OF THESE CAUTIONS MAY CAUSE SERIOUS INJURY.