

# RDB-325 - Tooling List



## Round Pipe Tooling

Die Size (NB)	Material (OD)	Centre Line Radius (CLR)	Minimum Wall Thickness	Tooling Type	Item Number	Order Code	Stocked
1/2"	27/32"	1-1/2"	7/64" (Sch 40)	Round Pipe Die Set	DS-0500P-R150	B8120	(POA)
1/2"	27/32"	2"	7/64" (Sch 40)	Round Pipe Die Set	DS-0500P-R200	B8121	(POA)
<b>1/2"</b>	<b>27/32"</b>	<b>2-1/2"</b>	<b>1/16" (Sch 5)</b>	<b>Round Pipe Die Set</b>	<b>DS-0500P-R250</b>	<b>B8122</b>	<b>Stocked</b>
1/2"	27/32"	3"	1/16" (Sch 5)	Round Pipe Die Set	DS-0500P-R300	B8123	(POA)
1/2"	27/32"	3-1/2"	1/16" (Sch 5)	Round Pipe Die Set	DS-0500P-R350	B8124	(POA)
1/2"	27/32"	4"	1/16" (Sch 5)	Round Pipe Die Set	DS-0500P-R400	B8125	(POA)
1/2"	27/32"	4-1/2"	1/16" (Sch 5)	Round Pipe Die Set	DS-0500P-R450	B8126	(POA)
1/2"	27/32"	5"	1/16" (Sch 5)	Round Pipe Die Set	DS-0500P-R500	B8127	(POA)
1/2"	27/32"	5-1/2"	1/16" (Sch 5)	Round Pipe Die Set	DS-0500P-R550	B8128	(POA)
3/4"	1-3/64"	2"	7/64" (Sch 40)	Round Pipe Die Set	DS-0750P-R200	B8129	(POA)
3/4"	1-3/64"	2-1/2"	7/64" (Sch 40)	Round Pipe Die Set	DS-0750P-R250	B8130	(POA)
<b>3/4"</b>	<b>1-3/64"</b>	<b>3"</b>	<b>1/16" (Sch 5)</b>	<b>Round Pipe Die Set</b>	<b>DS-0750P-R300</b>	<b>B8131</b>	<b>Stocked</b>
3/4"	1-3/64"	3-1/2"	1/16" (Sch 5)	Round Pipe Die Set	DS-0750P-R350	B8132	(POA)
3/4"	1-3/64"	4"	1/16" (Sch 5)	Round Pipe Die Set	DS-0750P-R400	B8133	(POA)
3/4"	1-3/64"	4-1/2"	1/16" (Sch 5)	Round Pipe Die Set	DS-0750P-R450	B8134	(POA)
3/4"	1-3/64"	5"	1/16" (Sch 5)	Round Pipe Die Set	DS-0750P-R500	B8135	(POA)
3/4"	1-3/64"	5-1/2"	1/16" (Sch 5)	Round Pipe Die Set	DS-0750P-R550	B8136	(POA)
3/4"	1-3/64"	6"	1/16" (Sch 5)	Round Pipe Die Set	DS-0750P-R600	B8137	(POA)
3/4"	1-3/64"	6-1/2"	1/16" (Sch 5)	Round Pipe Die Set	DS-0750P-R650	B8138	(POA)
1"	1-5/16"	2"	9/64" (Sch 40)	Round Pipe Die Set	DS-1000P-R200	B8139	(POA)
1"	1-5/16"	2-1/2"	9/64" (Sch 40)	Round Pipe Die Set	DS-1000P-R250	B8140	(POA)
<b>1"</b>	<b>1-5/16"</b>	<b>3"</b>	<b>7/64" (Sch 10)</b>	<b>Round Pipe Die Set</b>	<b>DS-1000P-R300</b>	<b>B8141</b>	<b>Stocked</b>
1"	1-5/16"	3-1/2"	7/64" (Sch 10)	Round Pipe Die Set	DS-1000P-R350	B8142	(POA)
1"	1-5/16"	4"	7/64" (Sch 10)	Round Pipe Die Set	DS-1000P-R400	B8143	(POA)
1"	1-5/16"	4-1/2"	1/16" (Sch 5)	Round Pipe Die Set	DS-1000P-R450	B8144	(POA)
1"	1-5/16"	5"	1/16" (Sch 5)	Round Pipe Die Set	DS-1000P-R500	B8145	(POA)
1"	1-5/16"	5-1/2"	1/16" (Sch 5)	Round Pipe Die Set	DS-1000P-R550	B8146	(POA)
1"	1-5/16"	6"	1/16" (Sch 5)	Round Pipe Die Set	DS-1000P-R600	B8147	(POA)
1"	1-5/16"	6-1/2"	1/16" (Sch 5)	Round Pipe Die Set	DS-1000P-R650	B8148	(POA)
1"	1-5/16"	7"	1/16" (Sch 5)	Round Pipe Die Set	DS-1000P-R700	B8149	(POA)

1-1/4"	1-21/32"	3"	9/64" (Sch 40)	Round Pipe Die Set	DS-1250P-R300	B8150	(POA)
1-1/4"	1-21/32"	3-1/2"	9/64" (Sch 40)	Round Pipe Die Set	DS-1250P-R350	B8151	(POA)
<b>1-1/4"</b>	~	<b>4"</b>	<b>9/64" (Sch 40)</b>	<b>Round Pipe Die Set</b>	<b>DS-1250P-R400</b>	<b>B8152</b>	<b>Stocked</b>
1-1/4"	~	4-1/2"	9/64" (Sch 40)	Round Pipe Die Set	DS-1250P-R450	B8153	(POA)
1-1/4"	~	5"	7/64" (Sch 10)	Round Pipe Die Set	DS-1250P-R500	B8154	(POA)
1-1/4"	~	5-1/2"	7/64" (Sch 10)	Round Pipe Die Set	DS-1250P-R550	B8155	(POA)
1-1/4"	~	6"	7/64" (Sch 10)	Round Pipe Die Set	DS-1250P-R600	B8156	(POA)
1-1/4"	~	6-1/2"	7/64" (Sch 10)	Round Pipe Die Set	DS-1250P-R650	B8157	(POA)
1-1/4"	~	7"	7/64" (Sch 10)	Round Pipe Die Set	DS-1250P-R700	B8158	(POA)
1-1/4"	~	7-1/2"	7/64" (Sch 10)	Round Pipe Die Set	DS-1250P-R750	B8159	(POA)
1-1/4"	~	8"	7/64" (Sch 10)	Round Pipe Die Set	DS-1250P-R800	B8160	(POA)
1-1/4"	~	8-1/2"	1/16" (Sch 5)	Round Pipe Die Set	DS-1250P-R850	B8161	(POA)
1-1/4"	~	9"	1/16" (Sch 5)	Round Pipe Die Set	DS-1250P-R900	B8162	(POA)
1-1/2"	~	3-3/4"	9/64" (Sch 40)	Round Pipe Die Set	DS-1500P-R375	B8163	(POA)
1-1/2"	~	4"	9/64" (Sch 40)	Round Pipe Die Set	DS-1500P-R400	B8164	(POA)
1-1/2"	~	4-1/2"	9/64" (Sch 40)	Round Pipe Die Set	DS-1500P-R450	B8165	(POA)
<b>1-1/2"</b>	~	<b>5"</b>	<b>9/64" (Sch 40)</b>	<b>Round Pipe Die Set</b>	<b>DS-1500P-R500</b>	<b>B8166</b>	<b>Stocked</b>
1-1/2"	~	5-1/2"	9/64" (Sch 40)	Round Pipe Die Set	DS-1500P-R550	B8167	(POA)
1-1/2"	~	6"	7/64" (Sch 10)	Round Pipe Die Set	DS-1500P-R600	B8168	(POA)
1-1/2"	~	6-1/2"	7/64" (Sch 10)	Round Pipe Die Set	DS-1500P-R650	B8169	(POA)
1-1/2"	~	7"	7/64" (Sch 10)	Round Pipe Die Set	DS-1500P-R700	B8170	(POA)
1-1/2"	~	7-1/2"	7/64" (Sch 10)	Round Pipe Die Set	DS-1500P-R750	B8171	(POA)
1-1/2"	~	8"	7/64" (Sch 10)	Round Pipe Die Set	DS-1500P-R800	B8172	(POA)
1-1/2"	~	8-1/2"	7/64" (Sch 10)	Round Pipe Die Set	DS-1500P-R850	B8173	(POA)
1-1/2"	~	9"	7/64" (Sch 10)	Round Pipe Die Set	DS-1500P-R900	B8174	(POA)
<b>2"</b>	~	<b>6"</b>	<b>5/32" (Sch 40)</b>	<b>Round Pipe Die Set</b>	<b>DS-2000P-R600</b>	<b>B8175</b>	<b>Stocked</b>
2"	~	6-1/2"	5/32" (Sch 40)	Round Pipe Die Set	DS-2000P-R650	B8176	(POA)
2"	~	7"	5/32" (Sch 40)	Round Pipe Die Set	DS-2000P-R700	B8177	(POA)
2"	~	7-1/2"	5/32" (Sch 40)	Round Pipe Die Set	DS-2000P-R750	B8178	(POA)
2"	~	8"	5/32" (Sch 40)	Round Pipe Die Set	DS-2000P-R800	B8179	(POA)
2"	~	9"	5/32" (Sch 40)	Round Pipe Die Set	DS-2000P-R900	B8180	(POA)
2"	~	9-1/2"	5/32" (Sch 40)	Round Pipe Die Set	DS-2000P-R950	B8181	(POA)
2"	~	10"	5/32" (Sch 40)	Round Pipe Die Set	DS-2000P-R1000	B8182	(POA)
2"	~	10-1/2"	5/32" (Sch 40)	Round Pipe Die Set	DS-2000P-R1050	B8183	(POA)
2-1/2"	~	7"	13/64" (Sch 40)	Round Pipe Die Set	DS-2500P-R700	B8184	(POA)
2-1/2"	~	7-1/2"	13/64" (Sch 40)	Round Pipe Die Set	DS-2500P-R750	B8185	(POA)
2-1/2"	~	8"	13/64" (Sch 40)	Round Pipe Die Set	DS-2500P-R800	B8186	(POA)
2-1/2"	~	8-1/2"	13/64" (Sch 40)	Round Pipe Die Set	DS-2500P-R850	B8187	(POA)
2-1/2"	~	9"	1/8" (Sch 10)	Round Pipe Die Set	DS-2500P-R900	B8188	(POA)
2-1/2"	~	9-1/2"	1/8" (Sch 10)	Round Pipe Die Set	DS-2500P-R950	B8189	(POA)

**\*(POA) - Please call for price and availability.**  
All pipe tooling is based on maximum schedule 40.

## Round Tube Tooling

Die Size (OD)	Centre Line Radius (CLR)	Minimum Wall Thickness	Tooling Type	Item Number	Order Code	Stocked
6.35mm	25.4mm	0.889mm	Round Tube Die Set	DS-0250T-R100	B8200	(POA)
6.35mm	38.1mm	0.889mm	Round Tube Die Set	DS-0250T-R150	B8201	(POA)
6.35mm	50.8mm	0.889mm	Round Tube Die Set	DS-0250T-R200	B8202	(POA)
6.35mm	63.5mm	0.889mm	Round Tube Die Set	DS-0250T-R250	B8203	(POA)

6.35mm	76.2mm	0.889mm	Round Tube Die Set	DS-0250T-R400	B8204	(POA)
9.525mm	25.4mm	0.889mm	Round Tube Die Set	DS-0375T-R100	B8205	(POA)
9.525mm	38.1mm	0.889mm	Round Tube Die Set	DS-0375T-R150	B8206	(POA)
9.525mm	50.8mm	0.889mm	Round Tube Die Set	DS-0375T-R200	B8207	(POA)
9.525mm	63.5mm	0.889mm	Round Tube Die Set	DS-0375T-R250	B8208	(POA)
9.525mm	76.2mm	0.889mm	Round Tube Die Set	DS-0375T-R300	B8209	(POA)
12.7mm	25.4mm	0.889mm	Round Tube Die Set	DS-0500T-R100	B8210	(POA)
12.7mm	38.1mm	0.889mm	Round Tube Die Set	DS-0500T-R150	B8211	(POA)
12.7mm	50.8mm	0.889mm	Round Tube Die Set	DS-0500T-R200	B8212	(POA)
12.7mm	63.5mm	0.889mm	Round Tube Die Set	DS-0500T-R250	B8213	(POA)
12.7mm	76.2mm	0.889mm	Round Tube Die Set	DS-0500T-R300	B8214	(POA)
12.7mm	88.9mm	0.889mm	Round Tube Die Set	DS-0500T-R350	B8215	(POA)
12.7mm	101.6mm	0.889mm	Round Tube Die Set	DS-0500T-R400	B8216	(POA)
12.7mm	114.3mm	0.889mm	Round Tube Die Set	DS-0500T-R450	B8217	(POA)
12.7mm	139.7mm	0.889mm	Round Tube Die Set	DS-0500T-R550	B8218	(POA)
12.7mm	152.4mm	0.889mm	Round Tube Die Set	DS-0500T-R600	B8219	(POA)
12.7mm	165.1mm	0.889mm	Round Tube Die Set	DS-0500T-R650	B8220	(POA)
12.7mm	177.8mm	0.889mm	Round Tube Die Set	DS-0500T-R700	B8221	(POA)
12.7mm	190.5mm	0.889mm	Round Tube Die Set	DS-0500T-R750	B8222	(POA)
12.7mm	203.2mm	0.889mm	Round Tube Die Set	DS-0500T-R800	B8223	(POA)
12.7mm	215.9mm	0.889mm	Round Tube Die Set	DS-0500T-R850	B8224	(POA)
15.875mm	50.8mm	1.2446mm	Round Tube Die Set	DS-0625T-R200	B8225	(POA)
15.875mm	101.6mm	1.2446mm	Round Tube Die Set	DS-0625T-R400	B8226	(POA)
15.875mm	114.3mm	1.2446mm	Round Tube Die Set	DS-0625T-R450	B8227	(POA)
15.875mm	127mm	1.2446mm	Round Tube Die Set	DS-0500T-R500	B8228	(POA)
15.875mm	139.7mm	1.2446mm	Round Tube Die Set	DS-0625T-R550	B8229	(POA)
15.875mm	152.4mm	1.2446mm	Round Tube Die Set	DS-0625T-R600	B8230	(POA)
15.875mm	165.1mm	1.2446mm	Round Tube Die Set	DS-0625T-R650	B8231	(POA)
15.875mm	177.8mm	1.2446mm	Round Tube Die Set	DS-0625T-R700	B8232	(POA)
15.875mm	190.5mm	1.2446mm	Round Tube Die Set	DS-0625T-R750	B8233	(POA)
19.05mm	25.4mm	1.651mm	Round Tube Die Set	DS-0750T-R100	B8234	(POA)
19.05mm	38.1mm	1.651mm	Round Tube Die Set	DS-0750T-R150	B8235	(POA)
19.05mm	50.8mm	1.651mm	Round Tube Die Set	DS-0750T-R200	B8236	(POA)
19.05mm	63.5mm	1.4732mm	Round Tube Die Set	DS-0750T-R250	B8237	(POA)
19.05mm	76.2mm	1.2446mm	Round Tube Die Set	DS-0750T-R300	B8238	(POA)
19.05mm	88.9mm	1.2446mm	Round Tube Die Set	DS-0750T-R350	B8239	(POA)
19.05mm	101.6mm	1.2446mm	Round Tube Die Set	DS-0750T-R400	B8240	(POA)
19.05mm	114.3mm	1.2446mm	Round Tube Die Set	DS-0750T-R450	B8241	(POA)
19.05mm	127mm	1.2446mm	Round Tube Die Set	DS-0750T-R500	B8242	(POA)
19.05mm	139.7mm	1.2446mm	Round Tube Die Set	DS-0750T-R550	B8243	(POA)
19.05mm	152.4mm	1.2446mm	Round Tube Die Set	DS-0750T-R600	B8244	(POA)
19.05mm	165.1mm	1.2446mm	Round Tube Die Set	DS-0750T-R650	B8245	(POA)
19.05mm	177.8mm	0.889mm	Round Tube Die Set	DS-0750T-R700	B8246	(POA)
22.225mm	76.2mm	1.4732mm	Round Tube Die Set	DS-0875T-R300	B8247	(POA)
22.225mm	88.9mm	1.4732mm	Round Tube Die Set	DS-0875T-R350	B8248	(POA)
22.225mm	101.6mm	1.2446mm	Round Tube Die Set	DS-0875T-R400	B8249	(POA)
22.225mm	114.3mm	1.2446mm	Round Tube Die Set	DS-0875T-R450	B8250	(POA)
22.225mm	139.7mm	1.2446mm	Round Tube Die Set	DS-0875T-R550	B8251	(POA)
22.225mm	152.4mm	1.2446mm	Round Tube Die Set	DS-0875T-R600	B8252	(POA)
<b>25.4mm</b>	<b>76.2mm</b>	<b>1.4732mm</b>	<b>Round Tube Die Set</b>	<b>DS-1000T-R300</b>	<b>B8253</b>	<b>Stocked</b>

25.4mm	88.9mm	1.4732mm	Round Tube Die Set	DS-1000T-R350	B8254	(POA)
25.4mm	101.6mm	1.2446mm	Round Tube Die Set	DS-1000T-R400	B8255	(POA)
25.4mm	114.3mm	1.4732mm	Round Tube Die Set	DS-1000T-R450	B8256	(POA)
25.4mm	127mm	1.2446mm	Round Tube Die Set	DS-1000T-R500	B8257	(POA)
25.4mm	139.7mm	1.2446mm	Round Tube Die Set	DS-1000T-R550	B8258	(POA)
25.4mm	152.4mm	1.2446mm	Round Tube Die Set	DS-1000T-R600	B8259	(POA)
25.4mm	165.1mm	1.2446mm	Round Tube Die Set	DS-1000T-R650	B8260	(POA)
25.4mm	177.8mm	0.889mm	Round Tube Die Set	DS-1000T-R700	B8261	(POA)
28.575mm	76.2mm	2.1082mm	Round Tube Die Set	DS-1125T-R300	B8262	(POA)
28.575mm	88.9mm	2.1082mm	Round Tube Die Set	DS-1125T-R350	B8263	(POA)
28.575mm	101.6mm	1.4732mm	Round Tube Die Set	DS-1125T-R400	B8264	(POA)
28.575mm	114.3mm	1.4732mm	Round Tube Die Set	DS-1125T-R450	B8265	(POA)
28.575mm	127mm	1.4732mm	Round Tube Die Set	DS-1125T-R500	B8266	(POA)
28.575mm	139.7mm	1.4732mm	Round Tube Die Set	DS-1125T-R550	B8267	(POA)
28.575mm	152.4mm	1.4732mm	Round Tube Die Set	DS-1125T-R600	B8268	(POA)
28.575mm	165.1mm	1.4732mm	Round Tube Die Set	DS-1125T-R650	B8269	(POA)
31.75mm	88.9mm	2.1082mm	Round Tube Die Set	DS-1250T-R350	B8270	(POA)
<b>31.75mm</b>	<b>101.6mm</b>	<b>2.1082mm</b>	<b>Round Tube Die Set</b>	<b>DS-1250T-R400</b>	<b>B8271</b>	<b>Stocked</b>
31.75mm	114.3mm	1.4732mm	Round Tube Die Set	DS-1250T-R450	B8272	(POA)
31.75mm	127mm	1.4732mm	Round Tube Die Set	DS-1250T-R500	B8273	(POA)
31.75mm	139.7mm	1.4732mm	Round Tube Die Set	DS-1250T-R550	B8274	(POA)
31.75mm	152.4mm	1.2446mm	Round Tube Die Set	DS-1250T-R600	B8275	(POA)
31.75mm	165.1mm	1.2446mm	Round Tube Die Set	DS-1250T-R650	B8276	(POA)
31.75mm	177.8mm	1.2446mm	Round Tube Die Set	DS-1250T-R700	B8277	(POA)
31.75mm	190.5mm	1.2446mm	Round Tube Die Set	DS-1250T-R750	B8278	(POA)
31.75mm	203.2mm	1.2446mm	Round Tube Die Set	DS-1250T-R800	B8279	(POA)
34.925mm	101.6mm	2.413mm	Round Tube Die Set	DS-1375T-R400	B8280	(POA)
34.925mm	114.3mm	2.413mm	Round Tube Die Set	DS-1375T-R450	B8281	(POA)
34.925mm	127mm	1.651mm	Round Tube Die Set	DS-1375T-R500	B8282	(POA)
34.925mm	139.7mm	1.651mm	Round Tube Die Set	DS-1375T-R550	B8283	(POA)
34.925mm	152.4mm	1.4732mm	Round Tube Die Set	DS-1375T-R600	B8284	(POA)
38.1mm	101.6mm	2.413mm	Round Tube Die Set	DS-1500T-R400	B8285	(POA)
38.1mm	114.3mm	2.413mm	Round Tube Die Set	DS-1500T-R450	B8286	(POA)
<b>38.1mm</b>	<b>127mm</b>	<b>2.1082mm</b>	<b>Round Tube Die Set</b>	<b>DS-1500T-R500</b>	<b>B8287</b>	<b>Stocked</b>
38.1mm	139.7mm	2.1082mm	Round Tube Die Set	DS-1500T-R550	B8288	(POA)
38.1mm	152.4mm	1.651mm	Round Tube Die Set	DS-1500T-R600	B8289	(POA)
38.1mm	165.1mm	1.651mm	Round Tube Die Set	DS-1500T-R650	B8290	(POA)
38.1mm	177.8mm	1.4732mm	Round Tube Die Set	DS-1500T-R700	B8291	(POA)
38.1mm	190.5mm	1.4732mm	Round Tube Die Set	DS-1500T-R750	B8292	(POA)
38.1mm	203.2mm	1.4732mm	Round Tube Die Set	DS-1500T-R800	B8293	(POA)
41.275mm	101.6mm	3.048mm	Round Tube Die Set	DS-1625T-R400	B8294	(POA)
41.275mm	114.3mm	3.048mm	Round Tube Die Set	DS-1625T-R450	B8295	(POA)
41.275mm	127mm	2.413mm	Round Tube Die Set	DS-1625T-R500	B8296	(POA)
41.275mm	139.7mm	2.1082mm	Round Tube Die Set	DS-1625T-R550	B8297	(POA)
41.275mm	152.4mm	2.1082mm	Round Tube Die Set	DS-1625T-R600	B8298	(POA)
41.275mm	165.1mm	2.1082mm	Round Tube Die Set	DS-1625T-R650	B8299	(POA)
41.275mm	177.8mm	1.651mm	Round Tube Die Set	DS-1625T-R700	B8300	(POA)
41.275mm	190.5mm	1.651mm	Round Tube Die Set	DS-1625T-R750	B8301	(POA)
41.275mm	203.2mm	1.651mm	Round Tube Die Set	DS-1625T-R800	B8302	(POA)
44.45mm	127mm	3.048mm	Round Tube Die Set	DS-1750T-R500	B8303	(POA)

44.45mm	139.7mm	2.413mm	Round Tube Die Set	DS-1750T-R550	B8304	(POA)
<b>44.45mm</b>	<b>152.4mm</b>	<b>2.413mm</b>	<b>Round Tube Die Set</b>	<b>DS-1750T-R600</b>	<b>B8305</b>	<b>Stocked</b>
44.45mm	165.1mm	2.1082mm	Round Tube Die Set	DS-1750T-R650	B8306	(POA)
44.45mm	177.8mm	2.1082mm	Round Tube Die Set	DS-1750T-R700	B8307	(POA)
44.45mm	190.5mm	2.1082mm	Round Tube Die Set	DS-1750T-R750	B8308	(POA)
44.45mm	203.2mm	1.651mm	Round Tube Die Set	DS-1750T-R800	B8309	(POA)
50.8mm	152.4mm	3.048mm	Round Tube Die Set	DS-2000T-R600	B8310	(POA)
50.8mm	165.1mm	2.413mm	Round Tube Die Set	DS-2000T-R650	B8311	(POA)
<b>50.8mm</b>	<b>177.8mm</b>	<b>2.413mm</b>	<b>Round Tube Die Set</b>	<b>DS-2000T-R700</b>	<b>B8312</b>	<b>Stocked</b>
50.8mm	190.5mm	2.413mm	Round Tube Die Set	DS-2000T-R750	B8313	(POA)
50.8mm	203.2mm	2.413mm	Round Tube Die Set	DS-2000T-R800	B8314	(POA)
50.8mm	215.9mm	2.1082mm	Round Tube Die Set	DS-2000T-R850	B8315	(POA)
50.8mm	228.6mm	2.1082mm	Round Tube Die Set	DS-2000T-R900	B8316	(POA)
63.5mm	165.1mm	3.048mm	Round Tube Die Set	DS-2500T-R650	B8317	(POA)
63.5mm	177.8mm	3.048mm	Round Tube Die Set	DS-2500T-R700	B8318	(POA)
63.5mm	190.5mm	3.048mm	Round Tube Die Set	DS-2500T-R750	B8319	(POA)
63.5mm	203.2mm	3.048mm	Round Tube Die Set	DS-2500T-R800	B8320	(POA)
63.5mm	215.9mm	3.048mm	Round Tube Die Set	DS-2500T-R850	B8321	(POA)
63.5mm	228.6mm	3.048mm	Round Tube Die Set	DS-2500T-R900	B8322	(POA)

\*(POA) - Please call for price and availability.

All tube is based on mild steel 250 mpa. For stainless steel add 25% to minimum wall thickness.

## Square Tube Tooling

Die Size (OD)	Centre Line Radius (CLR)	Minimum Wall Thickness	Tooling Type	Item Number	Order Code	Stocked
12.7mm	76.2mm	1.4732mm	Square Tube Die Set	DS-0500S-R300	B8350	(POA)
19.05mm	76.2mm	1.4732mm	Square Tube Die Set	DS-0750S-R300	B8351	(POA)
19.05mm	88.9mm	1.4732mm	Square Tube Die Set	DS-0750S-R350	B8352	(POA)
19.05mm	101.6mm	1.4732mm	Square Tube Die Set	DS-0750S-R400	B8353	(POA)
25.4mm	76.2mm	2.1082mm	Square Tube Die Set	DS-1000S-R300	B8354	(POA)
25.4mm	88.9mm	2.1082mm	Square Tube Die Set	DS-1000S-R350	B8355	(POA)
25.4mm	101.6mm	2.1082mm	Square Tube Die Set	DS-1000S-R400	B8356	(POA)
25.4mm	114.3mm	1.651mm	Square Tube Die Set	DS-1000S-R450	B8357	(POA)
25.4mm	127mm	1.651mm	Square Tube Die Set	DS-1000S-R500	B8358	(POA)
25.4mm	139.7mm	1.651mm	Square Tube Die Set	DS-1000S-R550	B8359	(POA)
25.4mm	152.4mm	1.651mm	Square Tube Die Set	DS-1000S-R600	B8360	(POA)
25.4mm	165.1mm	1.651mm	Square Tube Die Set	DS-1000S-R650	B8361	(POA)
25.4mm	177.8mm	1.651mm	Square Tube Die Set	DS-1000S-R700	B8362	(POA)
25.4mm	190.5mm	1.651mm	Square Tube Die Set	DS-1000S-R750	B8363	(POA)
25.4mm	203.2mm	1.651mm	Square Tube Die Set	DS-1000S-R800	B8364	(POA)
25.4mm	215.9mm	1.651mm	Square Tube Die Set	DS-1000S-R850	B8365	(POA)
25.4mm	228.6mm	1.651mm	Square Tube Die Set	DS-1000S-R900	B8366	(POA)
31.75mm	76.2mm	3.048mm	Square Tube Die Set	DS-1250S-R300	B8367	(POA)
31.75mm	88.9mm	3.048mm	Square Tube Die Set	DS-1250S-R350	B8368	(POA)
31.75mm	101.6mm	2.1082mm	Square Tube Die Set	DS-1250S-R400	B8369	(POA)
31.75mm	114.3mm	1.651mm	Square Tube Die Set	DS-1250S-R450	B8370	(POA)
31.75mm	127mm	1.651mm	Square Tube Die Set	DS-1250S-R500	B8371	(POA)
31.75mm	139.7mm	1.651mm	Square Tube Die Set	DS-1250S-R550	B8372	(POA)

31.75mm	152.4mm	1.651mm	Square Tube Die Set	DS-1250S-R600	B8373	(POA)
31.75mm	165.1mm	1.651mm	Square Tube Die Set	DS-1250S-R650	B8374	(POA)
31.75mm	177.8mm	1.651mm	Square Tube Die Set	DS-1250S-R700	B8375	(POA)
31.75mm	190.5mm	1.651mm	Square Tube Die Set	DS-1250S-R750	B8376	(POA)
31.75mm	203.2mm	1.651mm	Square Tube Die Set	DS-1250S-R800	B8377	(POA)
38.1mm	101.6mm	3.048mm	Square Tube Die Set	DS-1500S-R400	B8378	(POA)
38.1mm	114.3mm	2.413mm	Square Tube Die Set	DS-1500S-R450	B8379	(POA)
38.1mm	127mm	2.413mm	Square Tube Die Set	DS-1500S-R500	B8380	(POA)
38.1mm	139.7mm	2.1082mm	Square Tube Die Set	DS-1500S-R550	B8381	(POA)
38.1mm	152.4mm	2.1082mm	Square Tube Die Set	DS-1500S-R600	B8382	(POA)
38.1mm	165.1mm	2.1082mm	Square Tube Die Set	DS-1500S-R650	B8383	(POA)
38.1mm	177.8mm	2.1082mm	Square Tube Die Set	DS-1500S-R700	B8384	(POA)
38.1mm	190.5mm	1.651mm	Square Tube Die Set	DS-1500S-R750	B8385	(POA)
38.1mm	203.2mm	1.651mm	Square Tube Die Set	DS-1500S-R800	B8386	(POA)
38.1mm	215.9mm	1.651mm	Square Tube Die Set	DS-1500S-R850	B8387	(POA)
38.1mm	228.6mm	1.651mm	Square Tube Die Set	DS-1500S-R900	B8388	(POA)
44.45mm	101.6mm	4.7752mm	Square Tube Die Set	DS-1750S-R400	B8389	(POA)
44.45mm	114.3mm	4.7752mm	Square Tube Die Set	DS-1750S-R450	B8390	(POA)
44.45mm	127mm	3.4036mm	Square Tube Die Set	DS-1750S-R500	B8391	(POA)
44.45mm	139.7mm	3.4036mm	Square Tube Die Set	DS-1750S-R550	B8392	(POA)
44.45mm	152.4mm	3.048mm	Square Tube Die Set	DS-1750S-R600	B8393	(POA)
44.45mm	165.1mm	3.048mm	Square Tube Die Set	DS-1750S-R650	B8394	(POA)
50.8mm	127mm	4.7752mm	Square Tube Die Set	DS-2000S-R500	B8395	(POA)
50.8mm	139.7mm	4.7752mm	Square Tube Die Set	DS-2000S-R550	B8396	(POA)
50.8mm	152.4mm	4.7752mm	Square Tube Die Set	DS-2000S-R600	B8397	(POA)
50.8mm	165.1mm	4.7752mm	Square Tube Die Set	DS-2000S-R650	B8398	(POA)
50.8mm	177.8mm	3.048mm	Square Tube Die Set	DS-2000S-R700	B8399	(POA)
50.8mm	190.5mm	3.048mm	Square Tube Die Set	DS-2000S-R750	B8400	(POA)
50.8mm	203.2mm	3.048mm	Square Tube Die Set	DS-2000S-R800	B8401	(POA)
50.8mm	215.9mm	2.413mm	Square Tube Die Set	DS-2000S-R850	B8402	(POA)
50.8mm	228.6mm	2.413mm	Square Tube Die Set	DS-2000S-R900	B8403	(POA)
50.8mm	241.3mm	2.1082mm	Square Tube Die Set	DS-2000S-R950	B8404	(POA)
<b>20mm</b>	<b>88.9mm</b>	<b>1.4732mm</b>	<b>Square Tube Die Set</b>	~	<b>B8405C</b>	<b>Stocked</b>
<b>25mm</b>	<b>114.3mm</b>	<b>1.651mm</b>	<b>Square Tube Die Set</b>	~	<b>B8410C</b>	<b>Stocked</b>
<b>30mm</b>	<b>139.7mm</b>	<b>1.651mm</b>	<b>Square Tube Die Set</b>	~	<b>B8418C</b>	<b>Stocked</b>
<b>40mm</b>	<b>165.1mm</b>	<b>2.1082mm</b>	<b>Square Tube Die Set</b>	~	<b>B8428C</b>	<b>Stocked</b>
<b>50mm</b>	<b>177.8mm</b>	<b>3.048mm</b>	<b>Square Tube Die Set</b>	~	<b>B8436C</b>	<b>Stocked</b>

\*(POA) - Please call for price and availability.

All tube is based on mild steel 250 mpa. For stainless steel add 25% to minimum wall thickness.

## Solid Rod Tooling

Die Size (OD)	Centre Line Radius (CLR)	Minimum Wall Thickness	Tooling Type	Item Number	Order Code	Stocked
12.7mm	38.1mm		Solid Rod Die Set	DS-0500SR-R150	B8450	(POA)
12.7mm	50.8mm		Solid Rod Die Set	DS-0500SR-R200	B8451	(POA)
12.7mm	57.15mm		Solid Rod Die Set	DS-0500SR-R225	B8452	(POA)
12.7mm	63.5mm		Solid Rod Die Set	DS-0500SR-R250	B8453	(POA)
12.7mm	76.2mm		Solid Rod Die Set	DS-0500SR-R300	B8454	(POA)
12.7mm	82.55mm		Solid Rod Die Set	DS-0500SR-R325	B8455	(POA)

12.7mm	152.4mm	Solid Rod Die Set	DS-0500SR-R600	B8456	(POA)
15.875mm	25.4mm	Solid Rod Die Set	DS-0625SR-R100	B8457	(POA)
15.875mm	35.56mm	Solid Rod Die Set	DS-0625SR-R140	B8458	(POA)
15.875mm	38.1mm	Solid Rod Die Set	DS-0625SR-R150	B8459	(POA)
15.875mm	50.8mm	Solid Rod Die Set	DS-0625SR-R200	B8460	(POA)
15.875mm	63.5mm	Solid Rod Die Set	DS-0625SR-R250	B8461	(POA)
19.05mm	38.1mm	Solid Rod Die Set	DS-0750SR-R150	B8462	(POA)
19.05mm	50.8mm	Solid Rod Die Set	DS-0750SR-R200	B8463	(POA)
19.05mm	57.15mm	Solid Rod Die Set	DS-0750SR-R225	B8464	(POA)
19.05mm	63.5mm	Solid Rod Die Set	DS-0750SR-R250	B8465	(POA)
19.05mm	76.2mm	Solid Rod Die Set	DS-0750SR-R300	B8466	(POA)
19.05mm	114.3mm	Solid Rod Die Set	DS-0750SR-R450	B8467	(POA)
19.05mm	120.65mm	Solid Rod Die Set	DS-0750SR-R475	B8468	(POA)
22.225mm	114.3mm	Solid Rod Die Set	DS-0875SR-R450	B8469	(POA)
25.4mm	50.8mm	Solid Rod Die Set	DS-1000SR-R200	B8470	(POA)
25.4mm	63.5mm	Solid Rod Die Set	DS-1000SR-R250	B8471	(POA)
25.4mm	69.85mm	Solid Rod Die Set	DS-1000SR-R275	B8472	(POA)
25.4mm	76.2mm	Solid Rod Die Set	DS-1000SR-R300	B8473	(POA)
25.4mm	88.9mm	Solid Rod Die Set	DS-1000SR-R350	B8474	(POA)
25.4mm	114.3mm	Solid Rod Die Set	DS-1000SR-R400	B8475	(POA)
25.4mm	139.7mm	Solid Rod Die Set	DS-1000SR-R550	B8476	(POA)

\*(POA) - Please call for price and availability.