

Rotary Draw Tooling

Die Sets and Packages

HUNDREDS OF SIZES AVAILABLE.

These are some of the common die packages with separate part numbers for your convenience. To ensure proper tooling for your application, consult a Baileigh representative. All pipe packages based on Schedule 40 pipe.

RT-1B – Round Tubing Die Package

DS-0750T-R250	3/4" Round Tube Die Set	.058 Min. Wall	2.5" cr
DS-0875T-R300	7/8" Round Tube Die Set	.058 Min. Wall	3.0" cr
DS-1000T-R300	1" Round Tube Die Set	.063 Min. Wall	3.0" cr
DS-1250T-R400	1-1/4" Round Tube Die Set	.083 Min. Wall	3.0" cr
DS-1500T-R500	1-1/2" Round Tube Die Set	.083 Min. Wall	5.0" cr

RT-2B – Round Tubing Die Package

DS-0750T-R250	3/4" Round Tube Die Set	.058 Min. Wall	2.5" cr
DS-0875T-R300	7/8" Round Tube Die Set	.058 Min. Wall	3.0" cr
DS-1000T-R300	1" Round Tube Die Set	.063 Min. Wall	3.0" cr
DS-1250T-R400	1-1/4" Round Tube Die Set	.083 Min. Wall	4.0" cr
DS-1500T-R500	1-1/2" Round Tube Die Set	.083 Min. Wall	5.0" cr
DS-2000T-R700	2" Round Tube Die Set	.109 Min. Wall	7.0" cr

RT-3B – Round Tubing Die Package

DS-1000T-R300	1" Round Tube Die Set	.063 Min. Wall	3.0" cr
DS-1250T-R400	1-1/4" Round Tube Die Set	.083 Min. Wall	4.0" cr
DS-1500T-R500	1-1/2" Round Tube Die Set	.083 Min. Wall	5.0" cr
DS-1625T-R600	1-5/8" Round Tube Die Set	.083 Min. Wall	6.0" cr
DS-1750T-R700	1-3/4" Round Tube Die Set	.083 Min. Wall	7.0" cr

RT-4B – Round Tubing Die Package

DS-1000T-R300	1" Round Tube Die Set	.063 Min. Wall	3.0" cr
DS-1750T-R600	1-3/4" Round Tube Die Set	.095 Min. Wall	6.0" cr

RT-5B – Round Tubing Die Package

DS-1000T-R300	1" Round Tube Die Set	.063 Min. Wall	3.0" cr
DS-1250T-R400	1-1/4" Round Tube Die Set	.083 Min. Wall	4.0" cr
DS-1500T-R500	1-1/2" Round Tube Die Set	.083 Min. Wall	5.0" cr
DS-1750T-R600	1-3/4" Round Tube Die Set	.095 Min. Wall	6.0" cr
DS-2000T-R700	2" Round Tube Die Set	.120 Min. Wall	6.0" cr

RP-1B – Round Pipe Die Package (NBP)

DS-0500P-R250	1/2" Round Pipe Die Set	.840" OD	2.5" cr
DS-0750P-R300	3/4" Round Pipe Die Set	1.050" OD	3.0" cr
DS-1000P-R300	1" Round Pipe Die Set	1.315" OD	3.0" cr
DS-1250P-R400	1-1/4" Round Pipe Die Set	1.660" OD	4.0" cr
DS-1500P-R500	1-1/2" Round Pipe Die Set	1.900" OD	5.0" cr

RP-2B – Round Pipe Die Package (NBP)

DS-0500P-R250	1/2" Round Pipe Die Set	.840" OD	2.5" cr
DS-0750P-R300	3/4" Round Pipe Die Set	1.050" OD	3.0" cr
DS-1000P-R300	1" Round Pipe Die Set	1.315" OD	3.0" cr
DS-1250P-R400	1-1/4" Round Pipe Die Set	1.660" OD	4.0" cr
DS-1500P-R500	1-1/2" Round Pipe Die Set	1.900" OD	5.0" cr
DS-2000P-R600	2" Round Pipe Die Set	2.375" OD	6.0" cr

RP-3B – Round Pipe Die Package (NBP)

DS-1250P-R300	1-1/4" Round Pipe Die Set	1.660" OD	3.0" cr
DS-1500P-R375	1-1/2" Round Pipe Die Set	1.900" OD	3.75" cr

ST-1B – Square Tube Die Package

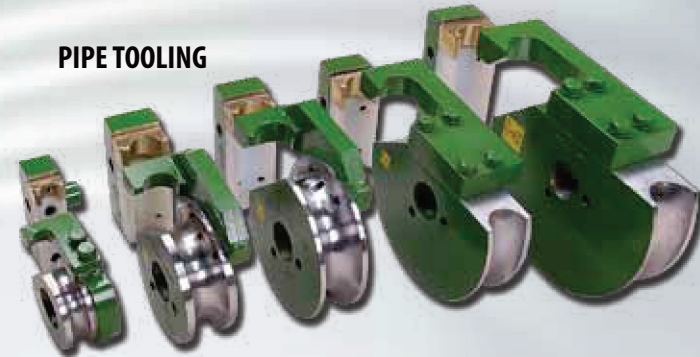
DS-0500S-R300	1/2" Square Tube Die Set	.035 Min. Wall	3.0" cr
DS-0750S-R350	3/4" Square Tube Die Set	.035 Min. Wall	3.5" cr
DS-1000S-R450	1" Square Tube Die Set	.049 Min. Wall	4.5" cr
DS-1250S-R550	1-1/4" Square Tube Die Set	.063 Min. Wall	5.5" cr
DS-1500S-R650	1-1/2" Square Tube Die Set	.083 Min. Wall	6.5" cr

ST-2B – Square Tube Die Package

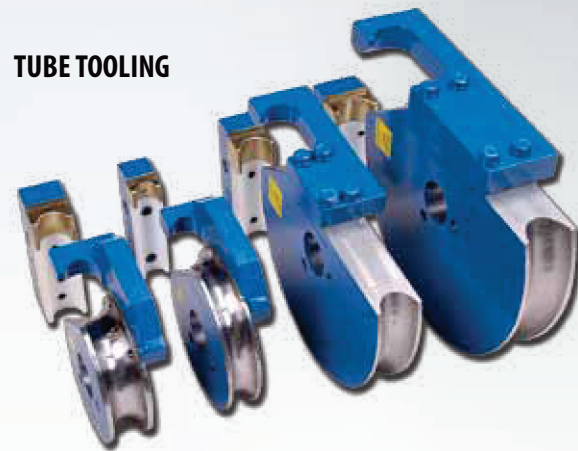
DS-0500S-R300	1/2" Square Tube Die Set	.035 Min. Wall	3.0" cr
DS-0750S-R350	3/4" Square Tube Die Set	.035 Min. Wall	3.5" cr
DS-1000S-R450	1" Square Tube Die Set	.049 Min. Wall	4.5" cr
DS-1250S-R550	1-1/4" Square Tube Die Set	.063 Min. Wall	5.5" cr
DS-1500S-R650	1-1/2" Square Tube Die Set	.083 Min. Wall	6.5" cr
DS-2000S-R700	2" Square Tube Die Set	.120 Min. Wall	7.0" cr

Specifications subject to change without notice.

PIPE TOOLING



TUBE TOOLING



For further information call us at 920-684-4990