

acc. to OSHA HCS (29 CFR 1910.1200) and WHMIS 2015 regulations

Printing date: 07/13/2016

Revision: 07/13/2016

1 Identification
· Product identifier
 Trade name: <u>Torch Coolant 30% PG Mixture</u> Other product identifiers: No other identifiers
 Recommended use and restriction on use Recommended use: Coolant/ Cutting solution Restrictions on use: No relevant information available.
 Details of the supplier of the Safety Data Sheet Manufacturer/Supplier: Hypertherm
(USA) P.O. Box 5010, Hanover, NH 03755 USA +1 (603) 643-5638
(Europe) Vaartveld 9, 4704 SE Roosendaal, Nederlands +31 (0) 165 596 907 (Europe)
E-Mail (competent person) – technical.service@Hypertherm.com
• Emergency telephone number: ChemTel Inc. (800)255-3924, +1 (813)248-0585
2 Hazard(s) identification
· Classification of the substance or mixture

The product is not classified as hazardous according to the Globally Harmonized System (GHS).

[·] Label elements

• GHS label elements This product does not have a classification according to the GHS regulation.

Hazard pictograms: Not regulated.

· Signal word: Not regulated.

· Hazard statements: Not regulated.

· Precautionary statements: Not regulated.

· Other hazards There are no other hazards not otherwise classified that have been identified.

3 Composition/information on ingredients

· Chemical characterization: Mixtures

· Components:

57-55-6 Propylene Glycol

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25-50%



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4 First-aid measures

[•] Description of first aid measures

• After inhalation: Supply fresh air; consult doctor in case of complaints.

• After skin contact:

Rinse with warm water.

If skin irritation is experienced, consult a doctor.

- · After eye contact:
- Remove contact lenses if worn.

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

After swallowing:

Rinse out mouth and then drink plenty of water.

Do not induce vomiting; immediately call for medical help.

- Most important symptoms and effects, both acute and delayed:
- Gastric or intestinal disorders when ingested.
- · Indication of any immediate medical attention and special treatment needed:

No relevant information available.

5 Fire-fighting measures

[·] Extinguishing media

• Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam. • For safety reasons unsuitable extinguishing agents: None.

• Special hazards arising from the substance or mixture No relevant information available.

Advice for firefighters

Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

• Additional information: Use large quantities of foam as it is partially destroyed by the product.

6 Accidental release measures

[•] Personal precautions, protective equipment and emergency procedures:

Ensure adequate ventilation.

Particular danger of slipping on leaked/spilled product.

Use personal protective equipment as required.

Environmental precautions:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Send for recovery or disposal in suitable receptacles.

Reference to other sections:

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

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See Section 13 for disposal information.

7 Handling and storage

[·] Handling

· Precautions for safe handling:

Prevent formation of aerosols.

Avoid splashes or spray in enclosed areas.

· Information about protection against explosions and fires: No special measures required.

· Conditions for safe storage, including any incompatibilities

· Storage

• Requirements to be met by storerooms and receptacles: Store in a cool location.

· Information about storage in one common storage facility: Store away from foodstuffs.

• Further information about storage conditions: Keep containers tightly sealed.

• Specific end use(s): No relevant information available.

8 Exposure controls/personal protection

[•] Control parameters

• Components with limit values that require monitoring at the workplace:

57-55-6 Propylene Glycol

WEEL (USA) Long-term value: 10 mg/m³

EV (Canada) Long-term value: 155* 10** mg/m³, 50* ppm *vapour and aerosol;**aerosol only

Exposure controls

· Personal protective equipment:

· General protective and hygienic measures:

The usual precautionary measures for handling chemicals should be followed.

Keep away from foodstuffs, beverages and feed.

Avoid contact with the eyes.

• Engineering controls: No relevant information available.

· Breathing equipment:

Not required under normal conditions of use.

For spills, respiratory protection may be advisable.

Protection of hands:

Gloves are advised for repeated or prolonged contact.

Wear protective gloves to handle contents of damaged or leaking units.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. **Eye protection:**



Safety glasses

Follow relevant national guidelines concerning the use of protective eyewear. **Body protection:** Not required under normal conditions of use.

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• Limitation and supervision of exposure into the environment No special requirements. • Risk management measures No special requirements.

9 Physical and chemical properties		
Information on basic physical and chemical properties		
· Appearance:		
Form:	Liquid	
Color:	Pink	
	Light red	
· Odor:	Slight.	
· Odor threshold:	Not determined.	
[·] pH-value at 20 °C (68 °F):	6	
• Melting point/Melting range:	Not determined.	
 Boiling point/Boiling range: 	>100 °C (>212 °F)	
· Flash point:	>95 °C (>203 °F)	
· Flammability (solid, gaseous):	Not applicable.	
· Auto-ignition temperature:	Not determined.	
· Decomposition temperature:	Not determined.	
· Danger of explosion:	Product does not present an explosion hazard.	
· Explosion limits		
Lower:	Not determined.	
Upper:	Not determined.	
· Vapor pressure:	Not determined.	
· Density:		
Relative density at 20 °C (68 °F):	1.0 ± 0.1 g/cm³ (8.345 ± 0.835 lbs/gal)	
Vapor density:	Not determined.	
Evaporation rate:	Not determined.	
 Solubility in / Miscibility with 		
Water:	Fully miscible.	
· Partition coefficient (n-octanol/wate	r): Not determined.	
· Viscosity		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
Other information	No relevant information available.	

10 Stability and reactivity

· Reactivity: No relevant information available.

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· Chemical stability:

• Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

* Possibility of hazardous reactions: No dangerous reactions known.

• **Conditions to avoid:** No relevant information available.

· Incompatible materials: No relevant information available.

· Hazardous decomposition products: Possible in traces.

11 Toxicological information

[•] Information on toxicological effects

· Acute toxicity:

· LD/LC50 values that are relevant for classification: None.

· Primary irritant effect:

- · On the skin: Based on available data, the classification criteria are not met.
- · On the eye: Based on available data, the classification criteria are not met.
- Sensitization: Based on available data, the classification criteria are not met.

· IARC (International Agency for Research on Cancer):

None of the ingredients are listed.

• NTP (National Toxicology Program):

None of the ingredients are listed.

· OSHA-Ca (Occupational Safety & Health Administration):

None of the ingredients are listed.

· Probable route(s) of exposure:

Eye contact.

Skin contact.

• CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)

- Germ cell mutagenicity: Based on available data, the classification criteria are not met.
- Carcinogenicity: Based on available data, the classification criteria are not met.
- Reproductive toxicity: Based on available data, the classification criteria are not met.
- STOT-single exposure: Based on available data, the classification criteria are not met.
- STOT-repeated exposure: Based on available data, the classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

12 Ecological information

[·] Toxicity

· Aquatic toxicity No relevant information available.

- · Persistence and degradability No relevant information available.
- · Bioaccumulative potential: No relevant information available.
- Mobility in soil: No relevant information available.

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[•] Additional ecological information

· General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

[•] Results of PBT and vPvB assessment

- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- · Other adverse effects: No relevant information available.

13 Disposal considerations

[•] Waste treatment methods

· Recommendation:

Smaller quantities can be disposed of with household waste.

The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes.

[·] Uncleaned packagings

- · Recommendation: Disposal must be made according to official regulations.
- · Recommended cleansing agent: Water, if necessary with cleansing agents.

4 Transport information		
· UN-Number		
· DOT, ADR, IMDG, IATA	Not regulated.	
[·] UN proper shipping name		
· DOT, ADR, IMDG, IATA	Not regulated.	
[·] Transport hazard class(es)		
· DOT, ADR, IMDG, IATA		
Class	Not regulated.	
[·] Packing group		
· DOT, ADR, IMDG, IATA	Not regulated.	
· Environmental hazards		
· Marine pollutant:	No	
[•] Special precautions for user	Not applicable.	
[·] Transport in bulk according to Annex	ll of	
MARPOL73/78 and the IBC Code	Not applicable.	

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r l	Safety, health and environmental regulations/legislation specific for the substance nixture Jnited States (USA) SARA
ç	Section 302 (extremely hazardous substances):
1	None of the ingredients are listed.
ç	Section 355 (extremely hazardous substances):
١	None of the ingredients are listed.
ç	Section 313 (Specific toxic chemical listings):
1	None of the ingredients are listed.
1	ISCA (Toxic Substances Control Act)
ŀ	All ingredients are listed.
F	Proposition 65 (California)
(Chemicals known to cause cancer:
١	None of the ingredients are listed.
(Chemicals known to cause reproductive toxicity for females:
١	None of the ingredients are listed.
(Chemicals known to cause reproductive toxicity for males:
1	None of the ingredients are listed.
• (Chemicals known to cause developmental toxicity:
1	None of the ingredients are listed.
(Carcinogenic categories
	EPA (Environmental Protection Agency):
١	None of the ingredients are listed.
I	ARC (International Agency for Research on Cancer):
١	None of the ingredients are listed.
1	NIOSH-Ca (National Institute for Occupational Safety and Health):
١	None of the ingredients are listed.
(Canadian Domestic Substances List (DSL):
ŀ	All ingredients are listed.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Date of preparation / last revision 07/13/2016 / -

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Trade name: Torch Coolant 30% PG Mixture (Cont'd. of page 7) Abbreviations and acronyms: ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association CAS: Chemical Abstracts Service (division of the American Chemical Society) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health LDLo: Lowest Lethal Dose Observed · Sources Website, European Chemicals Agency (echa.europa.eu) Website, US EPA Substance Registry Services (ofmpub.epa.gov/sor internet/registry/substreg/home/ overview/home.do) Website, Chemical Abstracts Registry, American Chemical Society (www.cas.org) Patty's Industrial Hygiene, 6th ed., Rose, Vernon, ed. ISBN: ISBN: 978-0-470-07488-6 Casarett and Doull's Toxicology: The Basic Science of Poisons, 8th Ed., Klaasen, Curtis D., ed., ISBN: 978-0-07-176923-5. Safety Data Sheets, Individual Manufacturers SDS Prepared by: ChemTel Inc. 1305 North Florida Avenue Tampa, Florida USA 33602-2902 Toll Free North America 1-888-255-3924 Intl. +01 813-248-0573 Website: www.chemtelinc.com



SECTION 1: Identification of the substance/mixture and of the company/

according to 1907/2006/EC

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undertaking 1.1 Product identifier Trade name: Torch Coolant 30% PG Mixture · Other product identifiers: No other identifiers 1.2 Relevant identified uses of the substance or mixture and uses advised against · Application of the substance / the mixture: Coolant/ Cutting solution · Uses advised against: No further relevant information available. 1.3 Details of the supplier of the Safety Data Sheet · Manufacturer/Supplier: Hypertherm (USA) P.O. Box 5010, Hanover, NH 03755 USA +1 (603) 643-5638 (Europe) Vaartveld 9, 4704 SE Roosendaal, Nederlands +31 (0) 165 596 907 (Europe) E-Mail (competent person) - technical.service@Hypertherm.com 1.4 Emergency telephone number: ChemTel Inc. (800)255-3924, +1 (813)248-0585 **SECTION 2: Hazards identification** 2.1 Classification of the substance or mixture Classification according to Regulation (EC) No 1272/2008 The product is not classified as hazardous according to the CLP regulation. [•] 2.2 Label elements · Labelling according to Regulation (EC) No 1272/2008 This product does not have a classification according to the CLP regulation. · Hazard pictograms Not Regulated Signal word Not Regulated · Hazard-determining components of labelling: None. · Hazard statements Not Regulated · Precautionary statements Not Regulated. · Additional information: Safety data sheet available on request. * 2.3 Other hazards There are no other hazards not otherwise classified that have been identified. · Results of PBT and vPvB assessment · **PBT:** Not applicable. (Cont'd. on page 2)

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· vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

[•] 3.2 Mixtures

· Components:		
CAS: 57-55-6	Propylene Glycol	25-50%
EINECS: 200-338-0	substance with a Community workplace exposure limit	
CAS: 95-14-7	benzotriazole	<1%
EINECS: 202-394-1	Aquatic Chronic 2, H411	
	Aquatic Chronic 2, H411 Acute Tox. 4, H302; Eye Irrit. 2, H319	
Additional information: For the wording of the listed Hazard Statements refer to section 16		

• Additional information: For the wording of the listed Hazard Statements refer to section 16.

SECTION 4: First aid measures

[•] 4.1 Description of first aid measures

- After inhalation: Supply fresh air; consult doctor in case of complaints.
- · After skin contact:
- Rinse with warm water.
- If skin irritation is experienced, consult a doctor.
- · After eye contact:
- Remove contact lenses if worn.
- Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· After swallowing:

Rinse out mouth and then drink plenty of water.

Do not induce vomiting; call for medical help immediately.

4.2 Most important symptoms and effects, both acute and delayed

Gastric or intestinal disorders when ingested.

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

[•] 5.1 Extinguishing media

· Suitable extinguishing agents:

CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- For safety reasons unsuitable extinguishing agents: None.
- 5.2 Special hazards arising from the substance or mixture
- No further relevant information available.
- [•] 5.3 Advice for firefighters

· Protective equipment:

Wear self-contained respiratory protective device. Wear fully protective suit.

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• Additional information: Use large quantities of foam as it is partially destroyed by the product.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Particular danger of slipping on leaked/spilled product.

Use personal protective equipment as required.

· 6.2 Environmental precautions

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

6.3 Methods and material for containment and cleaning up

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Send for recovery or disposal in suitable receptacles.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Prevent formation of aerosols.

Avoid splashes or spray in enclosed areas.

· Information about fire - and explosion protection: No special measures required.

7.2 Conditions for safe storage, including any incompatibilities

· Storage:

• Requirements to be met by storerooms and receptacles: Store in a cool location.

· Information about storage in one common storage facility: Store away from foodstuffs.

• Further information about storage conditions: Keep container tightly sealed.

• 7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

[•] 8.1 Control parameters

· Ingredients with limit values that require monitoring at the workplace:

57-55-6 Propylene Glycol

WEL (Great Britain) Long-term value: 474* 10** mg/m³, 150* ppm *total vapour and particulates **particulates

DNELs: No further relevant information available.

· PNECs: No further relevant information available.

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Trade name: Torch Coolant 30% PG Mixture (Cont'd. from page 3) 8.2 Exposure controls · Personal protective equipment: General protective and hygienic measures: The usual precautionary measures are to be adhered to when handling chemicals. Keep away from foodstuffs, beverages and feed. Avoid contact with the eyes. Respiratory protection: Not required under normal conditions of use. For spills, respiratory protection may be advisable. Protection of hands: Gloves are advised for repeated or prolonged contact. Wear protective gloves to handle contents of damaged or leaking units. The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Eye protection: Safety glasses Follow relevant national guidelines concerning the use of protective eyewear.

· Body protection: Not required under normal conditions of use.

- · Limitation and supervision of exposure into the environment: No special requirements.
- · Risk management measures: No special requirements.

0.4 Information on basic abvaical and abamical avanantica			
9.1 Information on basic physical and chemical properties			
Appearance Form:	Liquid		
Colour:	Pink		
001041.	Light red		
Odour:	Slight.		
Odour threshold:	Not determined.		
pH-value at 20 °C:	6		
Melting point/Melting range:	Not determined.		
Boiling point/Boiling range:	>100 °C		
Flash point:	>95 °C		
Flammability (solid, gaseous):	Not applicable.		
Auto/Self-ignition temperature:	Not determined.		
Decomposition temperature:	Not determined.		
Danger of explosion:	Product does not present an explosion hazard.		
Explosion limits			
Lower:	Not determined.		
Upper:	Not determined.		



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· Vapour pressure:	Not determined.	
· Density:		
Relative density at 20 °C:	1,0 ± 0,1 g/cm³	
Vapour density:	Not determined.	
Evaporation rate:	Not determined.	
· Solubility in / Miscibility with		
water:	Fully miscible.	
· Partition coefficient (n-octanol/w	vater): Not determined.	
· Viscosity		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
[•] 9.2 Other information	No further relevant information available.	

SECTION 10: Stability and reactivity

• **10.1 Reactivity** No further relevant information available.

10.2 Chemical stability

• Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

10.3 Possibility of hazardous reactions No dangerous reactions known.

10.4 Conditions to avoid No further relevant information available.

• 10.5 Incompatible materials No further relevant information available.

10.6 Hazardous decomposition products Possible in traces.

SECTION 11: Toxicological information

11.1 Information on toxicological effects			
· Acute toxicity: Based on available data, the classification criteria are not met.			
· LD/LC50 values relevant for classification: None.			
· Primary irritant effect			
Skin corrosion/irritation: Based on available data, the classification criteria are not met.			
Serious eye damage/irritation: Based on available data, the classification criteria are not met.			
· Respiratory or skin sensitisation: Based on available data, the classification criteria are	e not met.		
· IARC (International Agency for Research on Cancer):			
None of the ingredients are listed.			
· Probable routes of exposure:			
Eye contact.			
Skin contact.			
• Germ cell mutagenicity: Based on available data, the classification criteria are not met.			
 Carcinogenicity: Based on available data, the classification criteria are not met. 			
 Reproductive toxicity: Based on available data, the classification criteria are not met. 			
• STOT-single exposure: Based on available data, the classification criteria are not met.			
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STOT-repeated exposure: Based on available data, the classification criteria are not met.
 Aspiration hazard: Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

¹12.1 Toxicity

· Aquatic toxicity: No further relevant information available.

- 12.2 Persistence and degradability No further relevant information available.
- * 12.3 Bioaccumulative potential No further relevant information available.
- 12.4 Mobility in soil No further relevant information available.
- Additional ecological information:
- · General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- 12.5 Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

* **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

[•] 13.1 Waste treatment methods

· Recommendation

Smaller quantities can be disposed of with household waste.

The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes.

· Uncleaned packaging:

• Recommendation: Disposal must be made according to official regulations.

• Recommended cleansing agents: Water, if necessary together with cleansing agents.

SECTION 14: Transport informatio	n	
[·] 14.1 UN-Number [·] DOT, ADR, IMDG, IATA	Not Regulated	
 14.2 UN proper shipping name DOT, ADR, IMDG, IATA 	Not Regulated	
14.3 Transport hazard class(es)		
· DOT, ADR, IMDG, IATA · Class	Not Regulated	
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 14.4 Packing group DOT, ADR, IMDG, IATA 	Not Regulated	
 14.5 Environmental hazards: Marine pollutant: 	No	
[•] 14.6 Special precautions for user	Not applicable.	
 14.7 Transport in bulk according to Ani of Marpol and the IBC Code 	nex II Not applicable.	

SECTION 15: Regulatory information

 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

· Carcinogenic Categories

· IARC (International Agency for Research on Cancer)

None of the ingredients are listed.

· Directive 2012/18/EU

· Named dangerous substances - ANNEX I None of the ingredients are listed.

National regulations:

· Water hazard class: Water hazard class 1 (Self-assessment): slightly hazardous for water.

· Other regulations, limitations and prohibitive regulations

• Substances of very high concern (SVHC) according to REACH, Article 57

None of the ingredients are listed.

* 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Relevant phrases

H302 Harmful if swallowed.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

· Abbreviations and acronyms:

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

- IMDG: International Maritime Code for Dangerous Goods
- DOT: US Department of Transportation

IATA: International Air Transport Association

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

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NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health LDLo: Lowest Lethal Dose Observed EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances Acute Tox. 4: Acute toxicity – Category 4 Eye Irrit. 2: Serious eye damage/eye irritation – Category 2 Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard - Category 2 Sources Website, European Chemicals Agency (echa.europa.eu) Website, US EPA Substance Registry Services (ofmpub.epa.gov/sor internet/registry/substreg/home/ overview/home.do) Website, Chemical Abstracts Registry, American Chemical Society (www.cas.org) Patty's Industrial Hygiene, 6th ed., Rose, Vernon, ed. ISBN: ISBN: 978-0-470-07488-6 Casarett and Doull's Toxicology: The Basic Science of Poisons, 8th Ed., Klaasen, Curtis D., ed., ISBN: 978-0-07-176923-5. Safety Data Sheets, Individual Manufacturers SDS Prepared by: ChemTel Inc. 1305 North Florida Avenue Tampa, Florida USA 33602-2902 Toll Free North America 1-888-255-3924 Intl. +01 813-248-0573 Website: www.chemtelinc.com