

PARTS LIST

Part No.	Description	Qty	Part No.	Description	Qty
1	Main Frame Weldment	1	35-04	16mm Lower Universal Die Holder	1
2	Bottom Post Base	1	35-05	Upper Doming Die	1
3	Left Plate	1	35-06	Lower Doming Dies	1
4	Right Plate	1	35-07	1 pc of Linear Stretching Dies	1
5	Screw	1	35-08	Upper 1/4" Beading Dies	1
6	Bottom Post	1	35-09	Lower 1/4" Beading Dies	1
7	Top Post Base	1	35-10	Upper 3/8" Beading Dies	1
8	Upper Spring Seat	1	35-11	Lower 3/8" Beading Dies	1
9	Lock Plate	1	35-12	Upper 1/2" Beading Dies	1
10	Piston	1	35-13	Lower 1/2" Beading Dies	1
11	Lock Nut	1	35-14	1 pc Steel Upper Die	1
12	Copper Bushing	1	35-15	1 pc Steel Lower Die-3/4"	1
13	Washer 10mm	8	35-16	1 pc Steel Lower Die-7/8"	1
14	Spring Washer 10mm	8	35-17	1 pc Steel Lower Die-1"	1
15	Bolt M10X25	4	35-18	1 pc Steel Lower Die-1-1/8"	1
16	Stand	1	35-19	1 pc Steel Lower Die-1-1/2"	1
17	Collet	2	35-20	1 pc Steel Lower Die-1-7/8"	1
18	Spring	4	35-21	1 pc Steel Lower Die-2"	1
19	Screw M6X16	4	35-22	1 pc Steel Lower Die-3"	1
20	Lower Spring Seat	1	35-23	1 pc Steel Lower Die-4"	1
21	Crank Link	1	35-24	1 pc Steel Lower Die-5"	1
22	Lock Plate	1	35-25	1 pc Steel Lower Die-6"(1/16" Radius)	1
23	Crank Shaft	1	35-26	1 pc Steel Lower Die-6"(1/4" Radius)	1
24	Bearing UCF206	2	35-27	1 pc Steel Lower Die-8"	1
25	Cover	1	35-28	1 pc Steel Lower Die-14-1/2"	1
26	Nut M10	12	35-29	1 pc Steel Lower Die-24"	1
27	Copper Bushing	1	35-30	1 pc Steel Lower Die-36"	1
28	Screw M5X20	1	35-31	1 pc Nylon Upper Die	1
29	Cover Plate	1	35-32	1 pc Nylon Lower Die-3/4"	1
30	202620 Copper Bushing	1	35-33	1 pc Nylon Lower Die-7/8"	1
31	202615 Copper Bushing	2	35-34	1 pc Nylon Lower Die-1-1/8"	1
32	Bearing Seat	2	35-35	1 pc Nylon Lower Die-1-1/2"	1
33	Shaft Coupling	1	35-36	1 pc Nylon Lower Die-1-7/8"	1
34	Screw M10X20	24	35-37	1 pc Nylon Lower Die-4"	1
35-01	Upper Shrinking Die	1	35-38	1 pc Nylon Lower Die-5"	1
35-02	Lower Shrinking Die	1	35-39	1 pc Nylon Lower Die-6"(1/16" Radius)	1
35-03	16mm Upper Universal Die Holder	1	35-40	1 pc Nylon Lower Die-6"(1/4" Radius)	1

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Part No.	Description	Qty		Part No.	Description	Qty
35-41	1 pc Nylon Lower Die-8"	1		64	Screw M8X20	6
35-42	1 pc Nylon Lower Die-14-1/2"	1		65	Screw M8X25	3
35-43	1 pc Nylon Lower Die-24"	1		66	Screw M8X10	8
35-44	1 pc Nylon Lower Die-36"	1		67	Screw M8X8	8
35-45	Upper Lourve Die	1		68	Screw M12X30	1
35-46	Lower Lourve Die	1		69	Control Box	1
35-47	20mm Upper Round Die Holder	1		70	Inverter	1
35-48	20mm Lower Round Die Holder	1		71	Power Lamp	1
36	Bushing	1		72	Potentiometer	1
37	Screw M8X35	5		73	Power Switch	1
38	Rubber Plate	2		74	Handle	1
39	Pin	1		75	Power Cord	1
40	Collar	1		76	Motor Cable	1
41	1218 Copper Bushing	4		77	Foot Pedal Cable	1
42	Bolt 12X70	4		78	Emergency Stop	1
43	Adjustable Handle	2		79	Emergency Stop Box	1
44	Oil Cup	3		80	Foot Pedal Stand	1
45	Washer 8mm	6		81	Handle	1
46	Spring Washer 8mm	6		82	Varaible Speed Foot Pedal	1
47	Motor	1		83	Nut M6	1
48	Motor Base	1		84	Hand Wheel	1
49	Plate	1		85	Hinge	2
50	Screw M6X10	6		86	Acrylic plate	1
51	Spring Washer 6mm	6		87	Screw M6X6	1
52-01	Stop Support	1		88	Spring	1
52-02	Stop Plate	1		89	Steel Ball	1
52-03	Stop Clamp	1		90	Adjusting block	1
53	Stop Rod	1		91	Nut	1
54	Fence Bracket	1		92	Collar	1
55	Straight Fence	1		93	Handle	1
56	Contour Fence Roller	1		94	Screw M12X50	1
57	Bolt M10X65	1		95	Hex Key	1 set
58	Bearing	2		96	15mm wrench	1
59	Adjusted Screw	1		97	wrench	1
60	Leg	4		98	Collet Nut	1
61	Screw M12X30	8		99	Collet wrench	1
62	Washer 12mm	10		100	Collet Pin	4
63	Spring Washer 12mm	8		101	Seat	1

PARTS DIAGRAM

