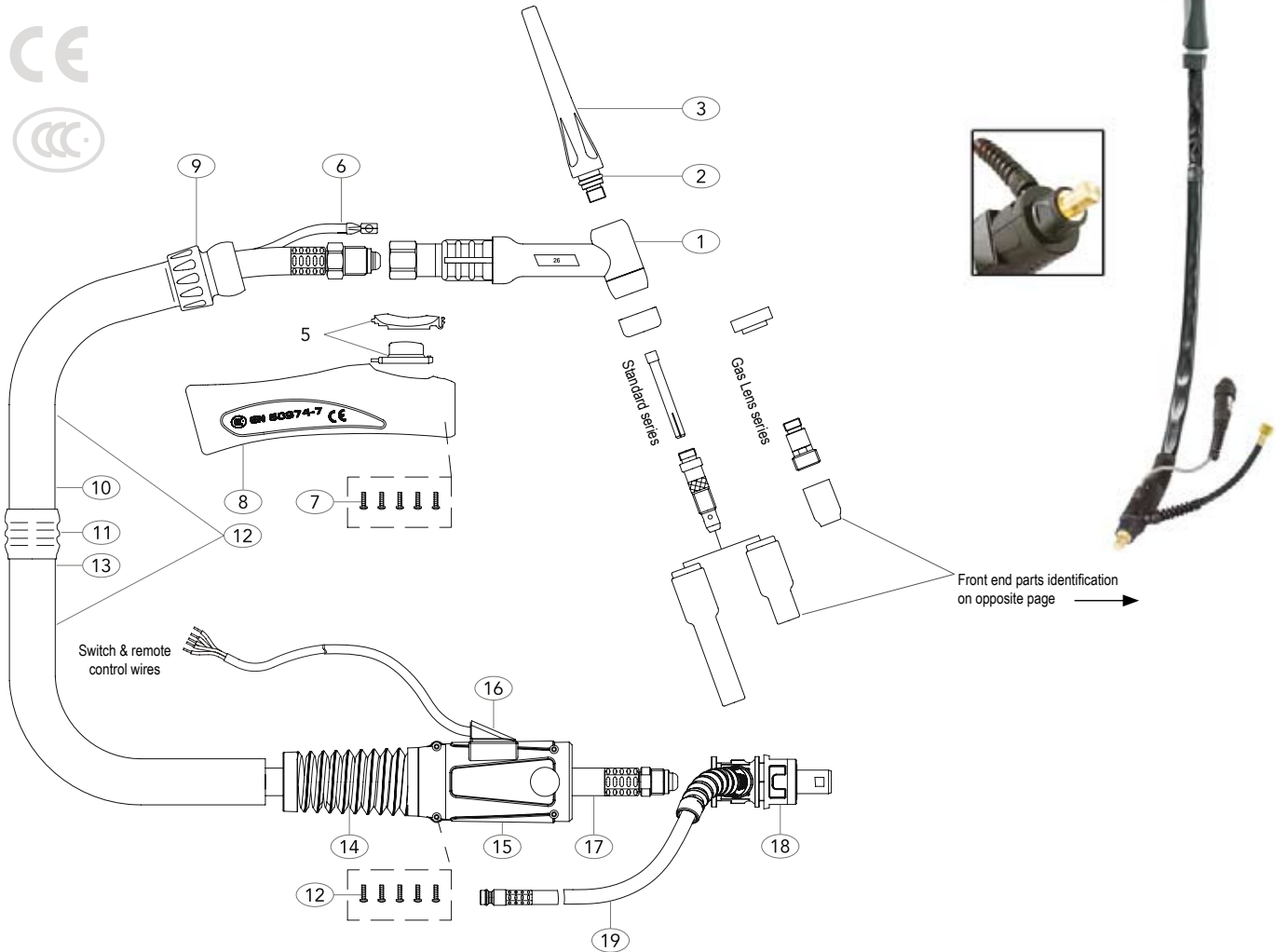


SR26V ERGO TIG TORCH

200A AIR COOLED TIG WELDING TORCH

Rating:200A DC, 140AAC @35% ducy cycle.








| Torch Model | Description | Part Number | |
|--|-------------|--------------|--------------|
| | | 4m | 8m |
| SR26 Suregrip Tig Torch Package c/w QF Gas Connect | | SR-26-4MCP50 | SR-26-8MCP50 |
| | | SR-26-4MCP25 | SR-26-8MCP25 |




| Spare Parts | | |
|-------------|-------------|---------------------------|
| Part Number | Description | |
| 1 | WP26 | Torch head |
| | WP26V | Torch head c/w valve |
| | WP26F | Torch head flexible |
| | WP26VF | Torch head flex c/w valve |
| | WP18 | Torch head water-cooled |
| 3 | 57Y02 | Back cap long |
| 3a | 57Y03 | Medium back cap |
| 3b | 57Y04 | Short back cap |
| 8 | HWP17 | Torch handle |

SR26V ERGO TIG TORCH

Standard Front End Parts

| | | | | | |
|---|---|--|--|--|---|
| Part # 18CG | Description Cup Gasket | Part # 10N30 10N31 10N32 10N28 | Description Collet Body 1.0mm Collet Body 1.6mm Collet Body 2.4mm Collet Body 3.2mm | Part # 10N49L 53N48L 53N47L | Description Long Alumina Nozzle Ø 8mm #5L Long Alumina Nozzle Ø 10mm #6L Long Alumina Nozzle Ø 11mm #7L |
|  |  |  |  |  | |
| | Part # 10N22 10N23 10N24 10N25 | Description Collet 1.0mm Collet 1.6mm Collet 2.4mm Collet 3.2mm | Part # 10N50 10N49 10N48 10N47 10N46 10N45 10N44 | Description Alumina Nozzle Ø 6mm #4 Alumina Nozzle Ø 8mm #5 Alumina Nozzle Ø 10mm #6 Alumina Nozzle Ø 11mm #7 Alumina Nozzle Ø 13mm #8 Alumina Nozzle Ø 16mm #10 Alumina Nozzle Ø 19mm #12 | |

Compact Gas Lens Front End Parts

| | | | | | |
|---|---|---|---|--|--|
| Part # 54N01 | Description Gas Lens Gasket | Part # 45V25 45V26 45V27 | Description Gas Lens Body 1.6mm Gas Lens Body 2.4mm Gas Lens Body 3.2mm | Part # 54N14 54N15 54N17 | Description Gas lens ceramic 8.0mm Gas lens ceramic 7.0mm Gas lens ceramic 5.0mm |
|  |  |  | | | |

TR0004-16



RED
ANSI/AWS A5.12-98
ISO 6848 WT20

2% Thoriated: Best stability at medium currents, good arc starts, medium tendency to spit, medium erosion rate.
Commonly used for steel and stainless steel applications

1/16 x 7" (1.6mm x 175mm)
3/32 x 7" (2.4mm x 175mm)
1/8 x 7" (3.2mm x 175mm)

| Part # | Description |
|-----------|---|
| TR0004-10 | 1.0mm x 175mm thoriated tungsten electrode 2% |
| TR0004-16 | 1.6mm x 175mm thoriated tungsten electrode 2% |
| TR0004-24 | 2.4mm x 175mm thoriated tungsten electrode 2% |
| TR0004-32 | 3.2mm x 175mm thoriated tungsten electrode 2% |

TR0006-16



WHITE
ANSI/AWS A5.12 M-98
ISO 6848 WZ8

.8% Zirconiated: Balls well, handles higher current with less spitting, better arc starts and arc stability than pure tungsten
Commonly used for aluminium applications

1/16 x 7" (1.6mm x 175mm)
3/32 x 7" (2.4mm x 175mm)
1/8 x 7" (3.2mm x 175mm)

| Part # | Description |
|-----------|---|
| TR0006-10 | 1.0mm x 175mm zirconiated tungsten electrode 1% |
| TR0006-16 | 1.6mm x 175mm zirconiated tungsten electrode 1% |
| TR0006-24 | 2.4mm x 175mm zirconiated tungsten electrode 1% |
| TR0006-32 | 3.2mm x 175mm zirconiated tungsten electrode 1% |