



## 26V TIG TORCH

### Standard Front End Parts

**Part #** 18CG  
**Description** Cup Gasket



**Part #** 10N30  
**Description** Collet Body 1.0mm  
10N31 Collet Body 1.6mm  
10N32 Collet Body 2.4mm  
10N28 Collet Body 3.2mm



**Part #** 10N49L Long Alumina Nozzle Ø 8mm #5L  
53N48L Long Alumina Nozzle Ø 10mm #6L  
53N47L Long Alumina Nozzle Ø 11mm #7L



**Part #** 10N22 Collet 1.0mm  
10N23 Collet 1.6mm  
10N24 Collet 2.4mm  
10N25 Collet 3.2mm

**Part #** 10N50 Alumina Nozzle Ø 6mm #4  
10N49 Alumina Nozzle Ø 8mm #5  
10N48 Alumina Nozzle Ø 10mm #6  
10N47 Alumina Nozzle Ø 11mm #7  
10N46 Alumina Nozzle Ø 13mm #8  
10N45 Alumina Nozzle Ø 16mm #10  
10N44 Alumina Nozzle Ø 19mm #12

### Compact Gas Lens Front End Parts

**Part #** 54N01  
**Description** Gas Lens Gasket



**Part #** 45V25 Gas Lens Body 1.6mm  
45V26 Gas Lens Body 2.4mm  
45V27 Gas Lens Body 3.2mm



**Part #** 54N14 Gas lens ceramic 8.0mm  
54N15 Gas lens ceramic 7.0mm  
54N17 Gas lens ceramic 5.0mm



#### TR0004-16



**RED**  
ANSI/AWS A5.12-98  
ISO 6848 WT20

**2% Thoriated:** Best stability at medium currents, good arc starts, medium tendency to spit, medium erosion rate. Commonly used for steel and stainless steel applications

1/16 x 7" (1.6mm x 175mm)  
3/32 x 7" (2.4mm x 175mm)  
1/8 x 7" (3.2mm x 175mm)

**Part #** TR0004-10 1.0mm x 175mm thoriated tungsten electrode 2%  
TR0004-16 1.6mm x 175mm thoriated tungsten electrode 2%  
TR0004-24 2.4mm x 175mm thoriated tungsten electrode 2%  
TR0004-32 3.2mm x 175mm thoriated tungsten electrode 2%