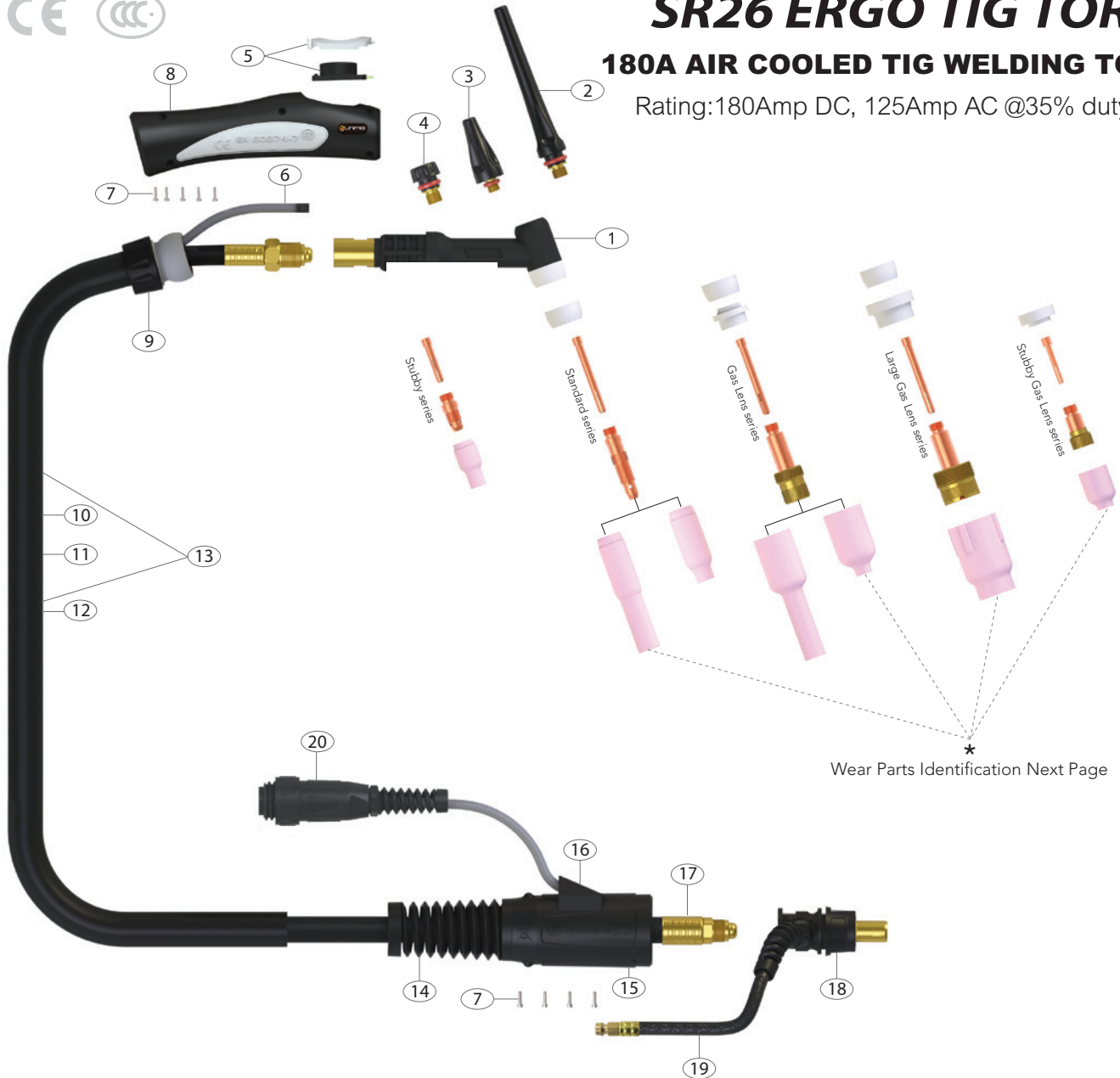




SR26 ERGO TIG TORCH

180A AIR COOLED TIG WELDING TORCH

Rating: 180Amp DC, 125Amp AC @35% duty cycle.







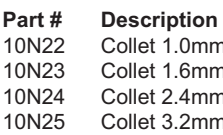

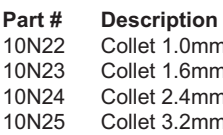
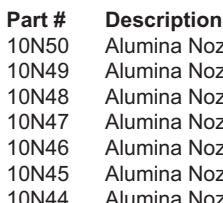
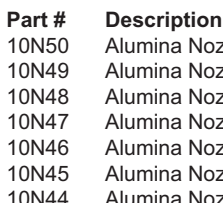
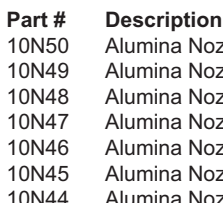
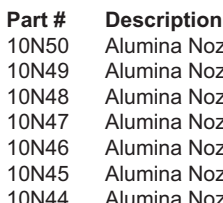
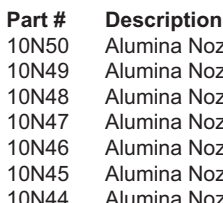
Wear Parts Identification Next Page

Torch Model	Description	
	4m	8m
SR26 Suregrip Tig Torch Package c/w QF Gas Connect	SR-26-4MCP50	SR-26-8MCP50



Spare Parts			
Part Number	Description	Part Number	Description
1	WP26 Torch head	12	UERNCL-32 Neoprene Cover X 3.2mt
	WP26F Torch head flexible		UERNCL-72 Neoprene Cover X 7.2mt
2	57Y02 Back cap long	13	UERCO200-40 Sheath X 12.5ft Inc Leather Cover
3	57Y03 Medium back cap		UERCO200-80 Sheath X 25ft Inc Leather Cover
4	57Y04 Short back cap	14	USLH26-S Cable Support Large
5	UER1MS Momentary Kit	15	USLH26-H "Surelok" Housing Large
6	UERSWL4 Trigger Lead 12.5ft	16	USLH26-C "Surelok" Housing Cover
	UERSWL8 Trigger Lead 25ft	17	USL46V28AR Power Cable X 12.5ft "Surelok" Rubber
7	UERSP1 Screw Pack		USL46V30AR Power Cable X 25ft "Surelok" Rubber
8	UERH200 Large Ergo Tig Handle	18	USL3550 "Surelok" Body & Support
9	UERKJ200 Large Knuckle Joint	19	USL-1-GS4 Gas Supply Hose
10	UERLC200-08 Leather Cover X 0.8mt	20	10004667 7 Pin Plug
11	UERJK200 Jointing Repair Kit		

SR26 ERGO TIG TORCH

Standard Front End Parts

Part #	Description	Part #	Description	Part #	Description
18CG	Cup Gasket	10N30	Collet Body 1.0mm	10N49L	Long Alumina Nozzle Ø 8mm #5L
		10N31	Collet Body 1.6mm	53N48L	Long Alumina Nozzle Ø 10mm #6L
		10N32	Collet Body 2.4mm	53N47L	Long Alumina Nozzle Ø 11mm #7L
		10N28	Collet Body 3.2mm		
					
					
					
					
					
					

Compact Gas Lens Front End Parts

Part #	Description	Part #	Description	Part #	Description
54N01	Gas Lens Gasket	45V25	Gas Lens Body 1.6mm	54N14	Gas lens ceramic 8.0mm
		45V26	Gas Lens Body 2.4mm	54N15	Gas lens ceramic 7.0mm
		45V27	Gas Lens Body 3.2mm	54N17	Gas lens ceramic 5.0mm
					

TR0004-16



RED
ANSI/AWS A5.12-98
ISO 6848 WT20

2% Thoriated: Best stability at medium currents, good arc starts, medium tendency to spit, medium erosion rate. Commonly used for steel and stainless steel applications

1/16 x 7" (1.6mm x 175mm)
3/32 x 7" (2.4mm x 175mm)
1/8 x 7" (3.2mm x 175mm)

Part #	Description
TR0004-10	1.0mm x 175mm thoriated tungsten electrode 2%
TR0004-16	1.6mm x 175mm thoriated tungsten electrode 2%
TR0004-24	2.4mm x 175mm thoriated tungsten electrode 2%
TR0004-32	3.2mm x 175mm thoriated tungsten electrode 2%

TR0006-16



WHITE
ANSI/AWS A5.12 M-98
ISO 6848 WZ8

.8% Zirconiated: Balls well, handles higher current with less spitting, better arc starts and arc stability than pure tungsten. Commonly used for aluminium applications

1/16 x 7" (1.6mm x 175mm)
3/32 x 7" (2.4mm x 175mm)
1/8 x 7" (3.2mm x 175mm)

Part #	Description
TR0006-10	1.0mm x 175mm zirconiated tungsten electrode 1%
TR0006-16	1.6mm x 175mm zirconiated tungsten electrode 1%
TR0006-24	2.4mm x 175mm zirconiated tungsten electrode 1%
TR0006-32	3.2mm x 175mm zirconiated tungsten electrode 1%