

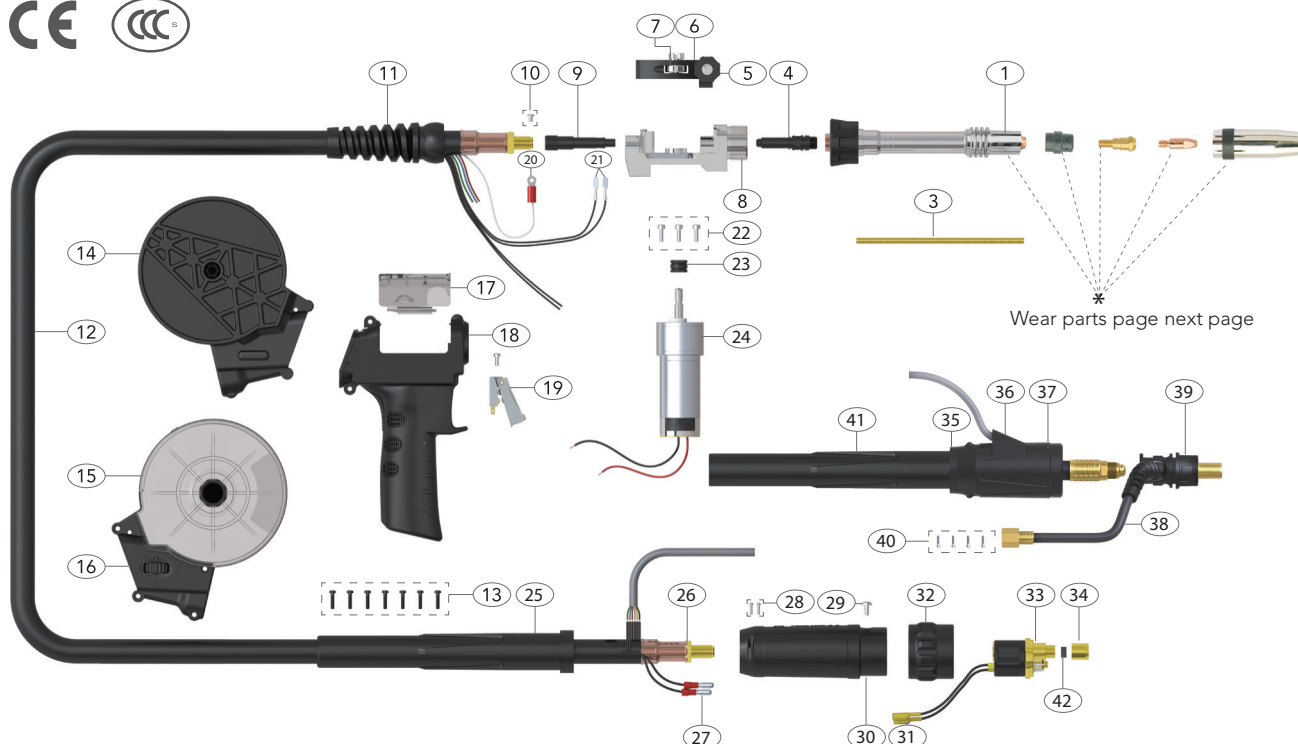
Suregrip Series

240AMP SPOOL GUN



240A Air-Cooled MIG Welding Torch

Rating: 240A CO2 220A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 1.2mm wires



Torch Model

Description

Part Number

6Mt

240 Spool Gun Suregrip series

PLSP240A-24-P1-60ER

Spare Parts

Part Number	Description	Part Number	Description
1	USP2401	23	UGP8224W-08U
3	USP1502		UGP8224W-09U
4	UGP36006		UGP8224W-10U
5	UGP36402B	24	UGP7020-24
6	UGP36402		UGP7020-42
7	UGP36402R	25	UPA2041
8	USP36001	26	UB1505
9	USP36006	27	UB1522
10	SC2563	28	SCSP1-1
11	MIG8015	29	UBL1541
12	PLSP1517-60ER	30	SC2578H/L
	PLSP1517-60DN	31	UB1523
13	UKA3X20	32	UC1519/S
14	USP2515SP-B	33	UC1528
15	USP2515SP-C	34	UB1525
16	USP2515SP-PT-1K	35	USLH26-SM
	USP2515SP-PT-5K	36	USLH26-C
	USP2515SP-PT-10K	37	USLH26-H
	USP2515SP-PT-25K	38	USL-1
17	UGP2514-C	39	USL3550
18	CSP2515-KJ	40	UERSP1
19	UGP2516	41	UPA3541
20	SC2597	42	UB1525W
21	UB1521		
22	UGPMS1		
23	UGP8224W-08		
	UGP8224W-09		
	UGP8224W-10		

*Note: Gas supply hoses are specified by utilizing the part number and a termination suffix from the gas supply hose table on page 8.
Example: USL-1-GS1
Gas supply hoses C/W 3/8" BSP fitting.
Denotes torch package drive roll set up
Note: All packages supplied with hard and soft wire drive roll

Suregrip Series

240AMP SPOOL GUN



Front end consumables

SB24 Contact Tips

Part Number	Description	
PCT0009-06	Contact Tip Steel (0.6mm)	QTY10
PCT0009-08	Contact Tip Steel (0.8mm)	QTY10
PCT0009-09	Contact Tip Steel (0.9mm)	QTY10
PCT0009-10	Contact Tip Steel (1.0mm)	QTY10
PCT0009-12	Contact Tip Steel (1.2mm)	QTY10
PCT0009-16	Contact Tip Steel (1.6mm)	QTY10
PCTZR009-09	Contact Tip Steel Long Life (0.9mm)	QTY10
PCTZR009-12	Contact Tip Steel Long Life (1.2mm)	QTY10
PCTAL0009-09	Contact Tip Aluminium (0.9mm)	QTY10
PCTAL0009-10	Contact Tip Aluminium (1.0mm)	QTY10
PCTAL0009-12	Contact Tip Aluminium (1.2mm)	QTY10

SB24 Tip Holder

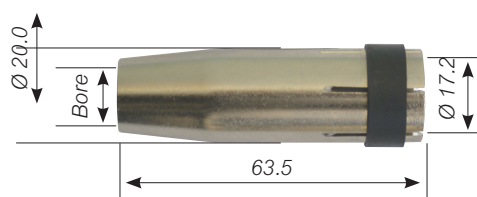
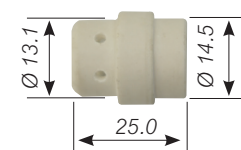
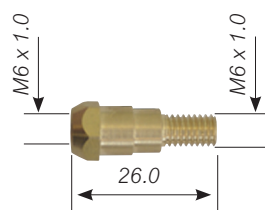
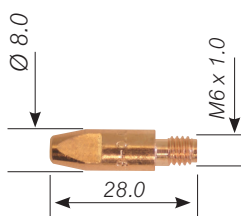
Part Number	Description	
PCTH24	Contact Tip Holder	QTY2

SB24 Gas Diffuser

Part Number	Description	
PCGD24	Gas Diffuser	QTY2

SB24 Gas Nozzle

Part Number	Description	
PGN24CYL	Cylindrical Nozzle	QTY2
PGN24CON	Conical Nozzle	QTY2
PGN24TAP	Tapered Nozzle	QTY2
PGN24SPOT	Spot Nozzle	QTY2



These parts are manufactured in China and are offered as replacement parts suitable for "BINZEL®" style torches.