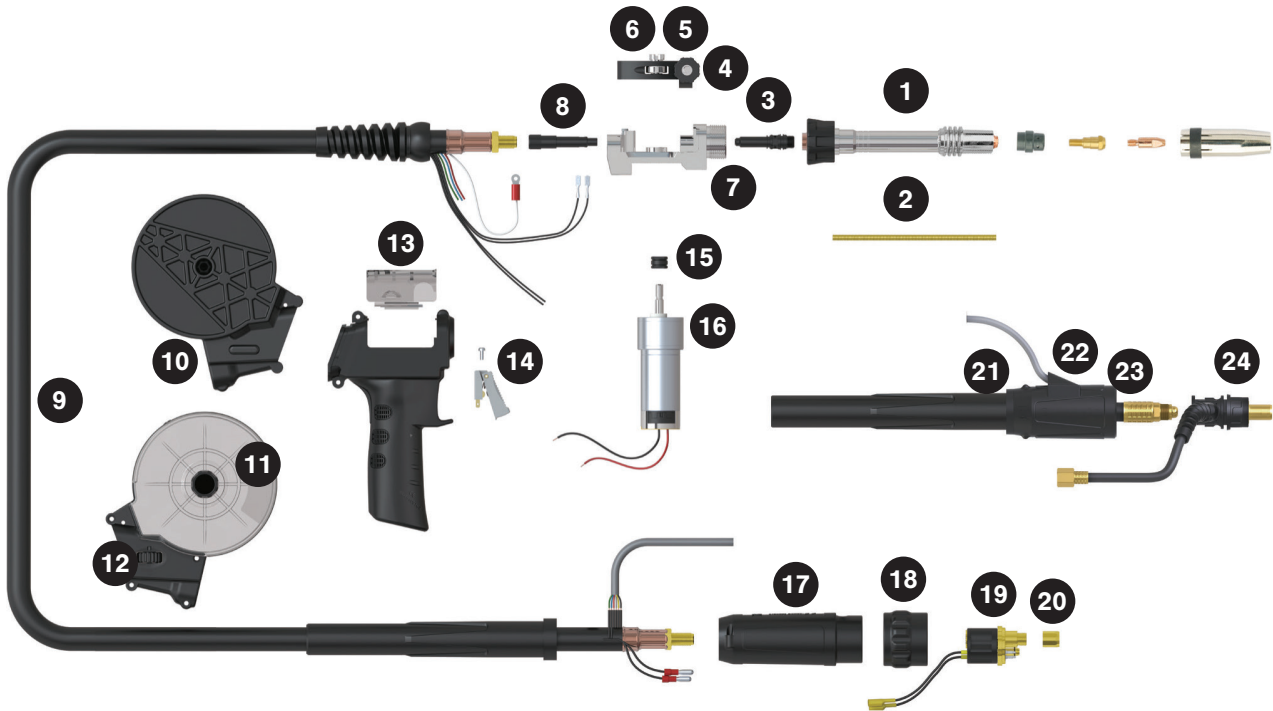


220 AMP Spool Gun



Length	6m
SKU	PLSP240A

TORCH SPARES		
1	USP2401	Straight Neck Assembly
2	USP1502	Jump Liner
3	UGP36006	Jump Liner Nipple
4	UGP36402B	Tension Knob
5	UGP36402	Pressure Arm Assembly
6	UGP36402R	Pressure Roll
7	USP36001	Motor Body
8	USP36006	Wire Guide
9	PLSP1517-60ER	Coax Cable Assembly, Euro Type
10	USP2515SP-B	Spool Box
11	USP2515SP-C	Spool Cover
12	USP2515SP-PT-1K	Wire Speed Control 1KΩ
	USP2515SP-PT-5K	Wire Speed Control 5KΩ
	USP2515SP-PT-10K	Wire Speed Control 10KΩ
13	UGP2514-C	Push Pull Handle Cover
14	UGP2516	Push Pull Trigger
15	UGP8224W-08	Driver Roll For Hard Wire 0.8
	UGP8224W-09	Driver Roll For Hard Wire 0.9
	UGP8224W-10	Driver Roll For Hard Wire 1.0
	UGP8224W-09U	Driver Roll For Aluminium Wire 0.9
	UGP8224W-10U	Driver Roll For Aluminium Wire 1.0
16	UGP7020-24	Motor 24V DC
	UGP7020-42	Motor 42V DC
17	SC2578H/L	Gun Plug Housing Assembly
18	UC1519/S	Housing Nut
19	UC1528	Hybrid Gun Plug Body C/W Spring Pins
20	UB1525	Liner Nut
21	USLH26-SM	Cable Support Large
22	USLH26-C	Surelok™ Housing Cover
23	USLH26-H	Surelok™ Housing Large
24	USL3550	Surelok™ Body & Support

TECHNICAL DATA	
COOLING METHOD	Air Cooled
DUTY CYCLE - CO2	60% @ 220A
DUTY CYCLE - MIXED GAS	60% @ 200A
WIRE SIZE	0.8-1.2mm
LENGTHS (m)	6
STANDARD	EN60974-7
MINIMUM MOTOR LIFE (HOURS)	1000

220 AMP Spool Gun Consumables



SKU	Description	QTY
PCTH24	TIP HOLDER	2



SKU	Description	QTY
PCGD24	Gas Diffuser	2



SKU	Description	QTY
PCT0009-06	CONTACT TIPS - Steel 0.6mm	10
PCT0009-08	CONTACT TIPS - Steel 0.8mm	10
PCT0009-09	CONTACT TIPS - Steel 0.9mm	10
PCT0009-10	CONTACT TIPS - Steel 1.0mm	10
PCT0009-12	CONTACT TIPS - Steel 1.2mm	10
PCT0009-16	CONTACT TIPS - Steel 1.6mm	10
PCTAL0009-09	CONTACT TIPS - Aluminium 0.9mm	10
PCTAL0009-10	CONTACT TIPS - Aluminium 1.0mm	10
PCTAL0009-12	CONTACT TIPS - Aluminium 1.2mm	10



SKU	Description	QTY
PGN24CON	GAS NOZZLE - Conical	2
PGN24CYL	GAS NOZZLE - Cylindrical	2
PGN24TAP	GAS NOZZLE - Tapered	2