

## KUM345 / KUM345SWF

**3 YEARS Warranty**  
(Power Source)

The Unimig 345 is a powerful welder with a great duty cycle, and is ideal for use in medium to heavy fabrication and rural applications. Combining smooth arc characteristics with complete reliability, the Unimig 345 is the unit to satisfy all the demands of the professional welder. Fitted standard with a geared four roller drive system ensuring consistent wire feed and smooth welding.

The 345 SWF is supplied with a completely enclosed KT 50 wire feed unit which helps prevent dust and moisture fouling your wire and contaminating your weld. It comes with fully covered 10 Metre interconnecting cables, a swivel turntable for the wire feed unit and wheels for increased maneuverability.



UNIMIG 345 Compact



UNIMIG 345 SWF

### TECHNICAL SPECIFICATION UNIMIG 345 Compact UNIMIG 345 SWF

PART NUMBER	KUM345	KUM345SWF
PRIMARY INPUT VOLTAGE	415V 3 Phase	415V 3 Phase
WELDING CURRENT	40-335 Amps	40-335 Amps
VOLTAGE STEPS	30	30
DUTY CYCLE 40°C	60% @ 335 Amps 100% @ 260 Amps	60% @ 335 Amps 100% @ 260 Amps
WELDING VOLTAGE RANGE DC	16 – 31V	16 – 31V
WIRE SIZE (mm)	0.6 – 1.2mm Ferrous 0.9 – 1.6mm Aluminium 0.6 – 1.2mm Stainless Steel 0.8 – 1.6mm Flux cored	0.6 – 1.2mm Ferrous 0.9 – 1.6mm Aluminium 0.6 – 1.2mm Stainless Steel 0.8 – 1.6mm Flux cored
DIMENSIONS (mm)	870 x 940 x 550mm	1270 x 920 x 460mm
WEIGHT (Kgs)	140 Kgs	164 Kgs
TORCH OPTIONS:	SB36 4 Metre / 5 Metre ARB 400 / 12ft / 15ft & 17ft TWC 4 / 12ft / 15ft & 17ft	SB36 4 Metre / 5 Metre ARB 400 / 12ft / 15ft & 17ft TWC 4 / 12ft / 15ft & 17ft
OPTIONS:	Amp-Volt Meter	Amp-Volt Meter

**345Compact Includes:**  
Argon regulator, Gas Hose,  
4 Metre Earth lead,  
SB36 3 Metre MIG torch,  
•(Optional 4 Metre)

**345SWF Includes:**  
Argon regulator, Gas Hose,  
10 Metre Earth lead,  
SB36 3 Metre MIG torch,  
•(Optional 4 Metre)

