

**Spare Parts**

Note: When ordering spare parts please state part description and part no.

Ref. No:	Part Description	Ref. No:	Part Description
1	Lathe bed	43	Cam bolt assembly
2	Headstock	44	Bush - c/lock bracket
3	Headstock lid	45	Lock screw assembly
4	Hinge - Headstock lid	46	Spanner - double ended
5	Screw - gutter bolt 6mm x 8mm long	47	Knockout bar assembly
6	Main spindle - 30mmx3.5P	48	Spur drive centre - 25mm
7	Spacer 35mm	49	Centre point
8	Spacer 14mm	50	Revolving cup centre
9	Pulley - headstock	51	82mm Face plate R/H - 30mmx3.5P
10	Lock collar - 30mmx3.5P	52	Handwheel brake 30mm x 3.5 L.H.
11	Body - index pin	53	Toolrest 300mm
12	Nut - index pin	54	Toolrest 150mm
13	Pin - index pin	55	Allen key 4.0mm
14	Spring - index pin	56	Allen key 3.0mm
15	Dome nut 6mm	57	Sellok pin 8mm x 25mm long
16	Circlip 62mm J62	58	Grub screw M8 x 16
17	Bearing - 6007 VVCM	59	Motor pulley 19mm bore
18	Poly vee belt 550-J6	60	Washer
19	Grub screw M8 x 8	61	Spring
20	Grub screw M8 x 16	62	Oval Phillips Head 1/4 turn stud
21	Sellok pin 3mm x 26mm long	63	Plug B Assembly
22	Tailstock body	64	Screw M4x12
23	Clamp disc	65	Safety Switch
24	Clamp block	66	Pin - Safety Switch
25	Clamp screw	67	Bracket - Safety Switch
26	Keeper plate	68	Plastic Washer
27	Spindle - tailstock	69	Plate
28	Cam bolt- tailstock	70	Screw M4x10
29	Cam spindle - tailstock	71	Insert Plate
30	Lock handle	72	Rivet 3x6
31	Handwheel - tailstock	73	Hex. Head Bolt M10x40
32	Handle - handwheel	74	Washer
33	Nyloc nut M12	75	Int. Teeth Lock Washer M10
34	Sellok pin 5mm x 40mm long	76	Flat Washer M10
36	Sellok pin 3mm x 16mm	77	Hex. Head Bolt M10x30
37	Washer Heavy duty 12mm	78	Nut M4
38	Grub screw M6 x 8	79	Washer M4
39	Toolrest bracket - body	80	Clamp - Plug
40	Insert	81	Screw 4x15
41	Grub screw M8 x 12	82	Washer M5
42	Spindle - cam-lock bracket	83	Screw M6x8

## Accident Prevention and Tips

### Become familiar with the safety aspects of a woodlathe Read all points before using your new woodlathe

- 1, Read all instructions before operating your lathe.
- 2, **Important**  
Support all face plates and spindle work with the tailstock centre for as long as practicable, especially during initial roughing cuts.  
**So be aware**
- 3, Guards as supplied should be in place and used at all times.
- 4, Ensure the switch is in off position before turning on mains power.
- 5, Check the belt position before starting the machine. Always start new project on slow speed to check the running condition.
- 6, Consult suggested spindle speed chart in manual before commencing new project.
- 7, Excessive belt tension will damage your motor and reduce the life of the headstock bearings and belt. Do not apply downward pressure prior to locking motor bracket clamp. The weight of the motor will provide sufficient belt tension prior to locking.
- 8, Make sure the index pin / spindle lock is dis-engaged before starting machine.
- 9, When using hardwoods, set the drive centre into the project away from the lathe (refer page 8 G2). When using softwoods, the drive centre can be set into the project on the lathe using pressure of the tailstock spindle (refer page 8 G2).
- 10, When the tailstock is used for supporting the project while it is being turned, excessive pressure should be avoided as this can cause damage to the headstock and tailstock assemblies, supporting centres as well as cracking the wood.
- 11, When turning between centres make sure the tailstock centre is hard up against the workpiece and locked. Lubricate the tailstock centre with beeswax or paraffin wax to avoid burning if a ball bearing type is not used.
- 12, The toolrest should be firmly fixed at correct height and close to the work at all times. Stop lathe before adjusting the toolrest position.
- 13, Revolve the work by hand to check the clearance between the toolrest before switching on the lathe.
- 14, Hold turning tools securely with both hands. The hand holding the blade should lie above or as close to the toolrest as possible so as to maintain maximum tool control.
- 15, Make sure the project is well secured before commencing turning operation.
- 16, Do not stand in direct rotational line of face plate projects when operating lathe. Stand to one side.
- 17, Do not measure rotating workpiece.
- 18, Do not stop rotating workpiece by hand.
- 19, Two safety screws are fitted to the end of the lathe bed to stop the Tailstock from accidentally falling off the machine.